

LIST OF PARTS



SINGER^{**}

MACHINE No. 253-201

THE SINGER MANUFACTURING COMPANY

From the library of: Superior Sewing Machine & Supply LLC

^{**}A Trade Mark of THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR OILING

Before starting the machine, fill the oil reservoir in the base to the HIGH MARK with "TYPE A" or "TYPE C" OIL, sold by Singer Sewing Machine Company, as instructed in Form 20482.

"TYPE C" OIL is to be used, when an oil is desired which will produce a minimum of stain on fabrics, even after a long period of storage.

The reservoir holds approximately 1½ pints.

When in operation, the oil level in the reservoir should be inspected at least twice a month or as often as is necessary to keep it from going below the LOW MARK in the reservoir. Refill to HIGH MARK with "TYPE A" or "TYPE C" OIL.

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- A.A—Buffed and Chromium Plated
- A.B—Hardened, Polished, Buffed and Chromium Plated
- A.C—Brown Baking Enamel Finish
- A.D—Gray Baking Enamel Finish
- A.E—Hardened, Bright Rumbled and Nickel Plated
- A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- A.G—Alumilite, Plain
- A.H—Alumilite, Dyed
- A.J—Polished, Nickel Plated and Chromium Plated
- A.K—Hardened, Polished, Nickel Plated and Chromium Plated
- A.L—Heat Treated for Toughness
 - B—Polished, Nickel Plated and Buffed
 - C—Hardened Only
- C.R—Hardened and Merlized
 - D—Polished Only
 - E—Soft, Not Polished
 - F—Hardened and Polished
- F.J—Hardened, Polished and Nickel Plated
 - G—Bright Rumbled and Nickel Plated
 - H—Blued
 - J—Nickel Plated Only
 - K—Hardened and Nickel Plated
 - L—Brass Plated
 - M—Oxidized
 - N—Japanned, Dull
 - P—Japanned, Bright
- P.P—Wrinkle Finish
 - R—Merlized
 - S—Cadmium Plated
 - T—Copper Plated
- T.A—Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B—Copper and Nickel Plated and Polished
- T.J—Copper and Nickel Plated Only
- T.K—Hardened, Copper and Nickel Plated
- T.L—Copper and Brass Plated
- T.M—Copper Plated and Oxidized

INSTRUCTIONS FOR ORDERING—Continued

- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- X—Black Oxide, for Iron and Steel
- X.C—Hardened and Black Oxide, for Iron or Steel
- Y—Black Nickel Plated Only
- Z—Chromium Plated
- Z.A—Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B—Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C—Hardened and Chromium Plated
- Z.D—Polished and Chromium Plated
- Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J—Nickel and Chromium Plated
- Z.T—Copper and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers

1501 to 1800 and 51501 to 51800 are Nut Numbers

1801 to 2000 and 51801 to 52000 are Roller Numbers

2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

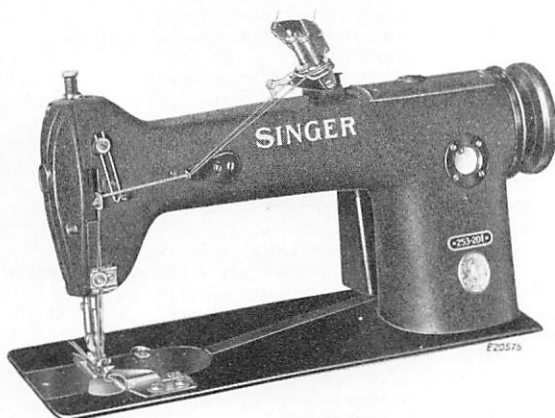
Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

When ordering parts which differ as to Gauge (the distance between seams), the Gauge, as well as the Number, must be given on order.

SINGER Needles should be used
in **SINGER** Machines
These Needles and their Containers
are marked with the
Company's Trade Mark "**SIMANCO.****" 1

Needles in Containers marked
"**FOR SINGER MACHINES**"
are NOT **SINGER** made needles. 2

LIST OF PARTS COMPLETE FOR



MACHINE No. 253-201

FOR SEWING MEDIUM WEIGHT FABRICS. TWO NEEDLES, TWO LOOPERS. DROP FEED. TWO-THREAD CHAIN STITCH. ARM AT 11° ANGLE WITH BED. NEEDLE BAR STROKE 1-3/16 INCHES. GAUGES 3/32 INCH TO 1/2 INCH, IN STEPS OF 1/32 INCH. LENGTH OF STITCHES 6 TO 22 TO THE INCH. SPEED 5500 R.P.M. DEPENDING ON MATERIAL USED AND OPERATIONS PERFORMED.

No.	Plate	Name
*146501		Arm with Trade Mark and two Trade Mark Rivets.....
		NOTE: Due to the accuracy required for gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.
16532	25037	Arm Dowel Pin (2).....
146552	25037	Arm Screw (front) (2).....
146551	25037	Arm Screw Stud (back) (2).....
146651	25036	Arm Shaft (horizontal) with Needle Bar Crank.....
146670		Arm Shaft (horizontal) 146651 with 146581.....
143008	25036	Arm Shaft (horizontal) Bushing (center).....
140296AL	25036	Arm Shaft (horizontal) Bushing (center) Set Screw.....
146789	25036	Arm Shaft (horizontal) Flanged Bushing (back).....
140296AL	25036	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw.....
146790	25036	Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube with Holder.....
207E	25036	Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube Holder Screw.....
146672	25036	Arm Shaft (horizontal) Flanged Bushing (front).....
140331AL	25036	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw.....
144D	25036	Arm Shaft (horizontal) Screw (back).....
140359E	25036	Arm Shaft (horizontal) Screw Plug (front).....

No.	Plate	Name
143236	25036	Arm Shaft (horizontal) Screw Plug (front) Washer (fiber).....
146661	25036	Arm Shaft (upright).....
1259AL	25036	Arm Shaft (upright) Bevel Gear (lower) Set Screw (2).....
1259AL	25036	Arm Shaft (upright) Bevel Gear (upper) Set Screw (2).....
146505	25036	Arm Shaft (upright) Bushing (lower).....
140298AL	25036	Arm Shaft (upright) Bushing (lower) Set Screw.....
147111	25036	Arm Shaft (upright) Bushing (upper).....
140298AL	25036	Arm Shaft (upright) Bushing (upper) Set Screw.....
146829	25038	Arm Top Cover.....
146830		Arm Top Cover 146829 with 140676X (for Agents only).....
	NOTE:	No. 146830 is used to prevent tampering with the stitch set.
146506	25039	Arm Top Cover.....
146507		Arm Top Cover with Stitch Regulator Plunger complete, Nos. 64519, 146506, 146509, 146510 and 146511.....
146508	25039	Arm Top Cover Gasket (cork).....
51369R	25039	Arm Top Cover Screw (4).....
146509	25039	Arm Top Cover Stitch Regulator Plunger.....
146510	25039	Arm Top Cover Stitch Regulator Plunger Cap.....
140676X	25038	Arm Top Cover Stitch Regulator Plunger Hole Plug Screw.....
64519	25039	Arm Top Cover Stitch Regulator Plunger Spring.....
146511	25039	Arm Top Cover Stitch Regulator Plunger Stop Ring.....
*146513		Bed with two each 126150 and 140734E.....
	NOTE:	Due to the accuracy required for gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.
143024	25036	Bed Hole Plug.....
146514	25037	Bed Leg (back).....
965E	25037	Bed Leg (back) Screw (2).....
146877	25037	Bed Leg (front, long).....
146516	25040	Bed Rotary Shaft.....
146650		Bed Rotary Shaft 146516 with 146558.....
1259AL	25040	Bed Rotary Shaft Bevel Gear Set Screw (2).....
146518	25040	Bed Rotary Shaft Bushing (back).....
50554AL	25040	Bed Rotary Shaft Bushing (back) Set Screw.....
146519	25040	Bed Rotary Shaft Bushing (front).....
50554AL	25040	Bed Rotary Shaft Bushing (front) Set Screw.....
146520	25040	Bed Rotary Shaft Bushing (intermediate).....
448AL	25040	Bed Rotary Shaft Bushing (intermediate) Set Screw.....
64342	25040	Bed Rotary Shaft Collar with 454AL.....
454AL	25040	Bed Rotary Shaft Collar Set Screw.....
146521	25041	Bed Slide (left).....
4307	25041	Bed Slide (left) Spring.....
725X	25041	Bed Slide (left) Spring Screw (2).....
146522	25041	Bed Slide (left) complete, Nos. 4307, 146521 and two 725X.....
146006	25042	Bed Slide (right, button type) for 146007.....
146523	25058	Bed Slide (right, button type) for 146526.....
146834	25055	Bed Slide (right, button type) for 146835.....
146848	25054	Bed Slide (right, button type) for 146846.....
146849	25067	Bed Slide (right, button type) for 146847.....
146061	25042	Bed Slide (right, latch type) for 146062.....
146687		Bed Slide (right, latch type) for 146692.....
146722		Bed Slide (right, latch type) for 146723.....
146820		Bed Slide (right, latch type) for 146821.....
146827		Bed Slide (right, latch type) for 146828.....
146007	25042	Bed Slide (right, button type) complete for Throat Plates with no off-set, Nos. 1423X, 146006, 146524, 146525 and two 240C.....
146526	25056	Bed Slide (right, button type) complete for Throat Plates with 3/64 in. off-set, Nos. 1423X, 146523, 146524, 146525 and two 240C.....
146835	25061	Bed Slide (right, button type) complete for Throat Plates with 3/32 in. off-set, Nos. 1423X, 146524, 146525, 146834 and two 240C.....

No.	Plate	Name
146846	25054	Bed Slide (right, button type) complete for Throat Plates with 9/64 in. off-set, Nos. 1423X, 146524, 146525, 146848 and two 240C.....
146847	25067	Bed Slide (right, button type) complete for Throat Plates with 3/16 in. off-set, Nos. 1423X, 146524, 146525, 146849 and two 240C.....
146062	25042	Bed Slide (right, latch type) complete for Throat Plates with no off-set, Nos. 146061, 146688, 146689, 146690, 146691 and four 1470X.....
146692	25057	Bed Slide (right, latch type) complete for Throat Plates with 3/64 in. off-set, Nos. 146687, 146688, 146689, 146690, 146691 and four 1470X.....
146828		Bed Slide (right, latch type) complete for Throat Plates with 3/32 in. off-set, Nos. 146688, 146689, 146690, 146691, 146827 and four 1470X.....
146723		Bed Slide (right, latch type) complete for Throat Plates with 9/64 in. off-set, Nos. 146688, 146689, 146690, 146691, 146722 and four 1470X.....
146821		Bed Slide (right, latch type) complete for Throat Plates with 3/16 in. off-set, Nos. 146688, 146689, 146690, 146691, 146820 and four 1470X.....
146525	25054	Bed Slide (right) Knob.....
146688	25042	Bed Slide (right) Latch.....
146689	25042	Bed Slide (right) Latch Guide.....
1470X	25042	Bed Slide (right) Latch Guide Screw (2).....
146690	25042	Bed Slide (right) Latch Spring.....
146691	25042	Bed Slide (right) Spring.....
146524	25042	Bed Slide (right) Spring.....
1423X	25042	Bed Slide (right) Spring Screw.....
1470X	25042	Bed Slide (right) Spring Screw (2).....
240C	25042	Bed Slide (right) Spring Stop Screw (2).....
146652		Combination of Feed and Stitch Regulator Parts, Nos. 143087, 143134, 143293, 146537, 146545, 146775 and 146852.....
143293		Dummy Shaft for 146652.....
146528	25041	Face Plate.....
146529	25041	Face Plate Gasket.....
140061J	25041	Face Plate Screw (lower) (3).....
140050J	25041	Face Plate Screw (upper).....
146530	25043	Feed Bar with 1607X and 140695X.....
893C	25043	Feed Bar Screw Center (left).....
152C	25043	Feed Bar Screw Center (left) Clamping Screw.....
313C	25043	Feed Bar Screw Center (right).....
56813		Feed Bar Screw Center (right) 313C with 1519J.....
1519J	25043	Feed Bar Screw Center (right) Nut.....
143031	25043	Feed Bar Screw Center Oil Wick.....
143032	25043	Feed Bar Screw Center Oil Wick Holder.....
143033	25043	Feed Bar Screw Center Oil Wick Holder 143032 with 143031.....
228E	25043	Feed Bar Screw Center Oil Wick Holder Screw (2).....
131032	25057	Feed Dog, 17 teeth (16 teeth to the inch) for lap seam felling, plain sewing and French seaming, for 3/32 in. -1/8 in., 5/32 in. -3/16 in. and 7/32 in. -1/4 in. gauges, for 146763 and 146803.....
		NOTE: When ordering No. 131032, state gauge required.
146854	25056	Feed Dog with row of teeth between needles, 17 Teeth (14 teeth to the inch) for piecing and goring, for 1/8 in. and 5/32 in. gauges, for 146855.....
		NOTE: When ordering No. 146854, state gauge required.
146856	25055	Feed Dog with row of teeth between needles, 17 teeth (14 teeth to the inch) for sleeving and straight run lap seam Felling, for 3/16 in., 7/32 in. -1/4 in., 9/32 in. -5/16 in. and 11/32 in. -3/8 in. gauges, for 146860.....
		NOTE: When ordering No. 146856, state gauge required.

No.	Plate	Name
146823	25054	Feed Dog, 16 teeth (14 teeth to the inch) for French seaming for 7/16 in. and 1/2 in. gauges, for 146826.....
	NOTE:	When ordering No. 146823, state gauge required.
157J	25054	Feed Dog Screw.....
140695X	25043	Feed Dog Stop Screw.....
1607X	25043	Feed Dog Stop Screw Nut.....
147125	25036	Feed Eccentric.....
146852		Feed Eccentric 147125 with Feed Eccentric Body.....
1036AL	25036	Feed Eccentric Body Set Screw (3).....
140566AL	25036	Feed Eccentric Stop Screw (6 stitch).....
	NOTE:	No. 140566 is regularly furnished with this Machine.
140256AL	25036	Feed Eccentric Stop Screw (7 stitch).....
140568AL	25036	Feed Eccentric Stop Screw (8 stitch).....
140258AL	25036	Feed Eccentric Stop Screw (14 stitch).....
140333AL	25036	Feed Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear Position Screw.....
1259AL	25036	Feed Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear Set Screw (2).....
146534	25043	Feed Lifting Rock Shaft.....
146536		Feed Lifting Rock Shaft 146534 with 146541 (for Agents only).....
143039	25043	Feed Lifting Rock Shaft Cap.....
223E	25043	Feed Lifting Rock Shaft Cap Screw (2).....
146537	25036	Feed Lifting Rock Shaft Connecting Rod.....
140230C	25036	Feed Lifting Rock Shaft Connecting Rod Hinge Screw.....
1518J	25036	Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut.....
146538		Feed Lifting Rock Shaft Crank with 50579J and 146540 (for Agents only).....
157J	25043	Feed Lifting Rock Shaft Crank Clamping Screw.....
52267	25043	Feed Lifting Rock Shaft Crank Slide Block with Stud.....
143042	25043	Feed Lifting Rock Shaft Crank Slide Block Oil Wick.....
146539	25043	Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder.....
146540		Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder 146539 with 143042.....
50579J	25043	Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder Screw.....
50191C	25043	Feed Lifting Rock Shaft Screw Center (left).....
52097		Feed Lifting Rock Shaft Screw Center (left) 50191C with 1513J.....
140488C	25043	Feed Lifting Rock Shaft Screw Center (right).....
146662		Feed Lifting Rock Shaft Screw Center (right) 140488C with 1513J.....
146541	25043	Feed Lifting Rock Shaft Screw Center Front Oil Wick.....
1513J	25043	Feed Lifting Rock Shaft Screw Center Nut (2).....
146542	25043	Feed Rock Shaft with 152C.....
146543		Feed Rock Shaft complete, Nos. 143050 and 146542.....
146544		Feed Rock Shaft 146543 with 146546 (for Agents only).....
143048	25043	Feed Rock Shaft Cap.....
223E	25043	Feed Rock Shaft Cap Screw (2).....
146545	25036	Feed Rock Shaft Connecting Rod.....
140230C	25036	Feed Rock Shaft Connecting Rod Hinge Screw.....
1518J	25036	Feed Rock Shaft Connecting Rod Hinge Screw Nut.....
143050	25043	Feed Rock Shaft Crank with 157R.....
157R	25043	Feed Rock Shaft Crank Clamping Screw.....
50191C	25043	Feed Rock Shaft Screw Center (left).....
52097		Feed Rock Shaft Screw Center (left) 50191C with 1513J.....
1513J	25043	Feed Rock Shaft Screw Center (left) Nut.....
140278C	25043	Feed Rock Shaft Screw Center (right).....
143138		Feed Rock Shaft Screw Center (right) 140278C with 1513J..
1513J	25043	Feed Rock Shaft Screw Center (right) Nut.....
146546	25043	Feed Rock Shaft Screw Center Front Oil Wick.....
143052	25043	Feed Rock Shaft Screw Center Front Oil Wick Holder.....

No.	Plate	Name
146547	25043	Feed Rock Shaft Screw Center Front Oil Wick Holder 143052 with 146541 and 146546.....
197E	25043	Feed Rock Shaft Screw Center Front Oil Wick Holder Screw.....
146548	25044	Looper (back) closed eye.....
1253AL	25044	NOTE: When ordering No. 146548, state gauge required. Looper (back) Set Screw.....
146549	25044	Looper (front) closed eye.....
1253AL	25044	NOTE: When ordering No. 146549, state gauge required. Looper (front) Set Screw.....
146550	25040	Looper Avoiding Eccentric with two 1259AL.....
146553	25040	Looper Avoiding Eccentric Connection (forked) with two 896AL.....
896AL	25040	Looper Avoiding Eccentric Connection Clamping Screw (2).....
1259AL	25040	Looper Avoiding Eccentric Set Screw (2).....
146554	25040	Looper Avoiding Eccentric Slide Block.....
146556	25040	Looper Ball Crank.....
146987	25044	Looper Ball Crank Arm with 51320AL.....
146923	25044	Looper Ball Crank Arm 146897 with 1520J, 128551 and 146919.....
51320AL	25044	Looper Ball Crank Arm Clamping Screw.....
132790	25040	Looper Ball Crank Connection Ball Sleeve (two pieces).....
164232	25040	Looper Ball Crank Connection Ball Sleeve Guide.....
146557	25040	Looper Ball Crank Connection Nos. two each 896AL, 51715AL, 131927 and 131928.....
146558		Looper Ball Crank Connection 146557 with 132790, 146556 and 164232.....
896AL	25040	Looper Ball Crank Connection Cap (lower) Screw (2).....
131927	25040	Looper Ball Crank Connection Cap (upper) Screw Stud (2).....
51715AL	25040	Looper Ball Crank Connection Cap (upper) Screw Stud (2).....
131928	25040	Looper Ball Crank Connection Cap (upper) Screw Stud Nut Lock Washer (2).....
146559	25040	Looper Ball Crank Hinge Pin.....
448AL	25040	Looper Ball Crank Hinge Pin Set Screw (2).....
146948	25044	Looper Ball Crank Pitman Ball Screw Stud (right).....
1520J	25044	Looper Ball Crank Pitman Ball Screw Stud (right) Nut.....
128551	25044	Looper Ball Crank Pitman Ball Screw Stud (right) Nut Locking Plate.....
175E	25044	Looper Ball Crank Pitman End Bearing (left) Cap Screw (2).....
1664J	25044	Looper Ball Crank Pitman End Bearing (left) Nut.....
175E	25044	Looper Ball Crank Pitman End Bearing (right) Cap Screw (2).....
146919		Looper Ball Crank Pitman Head (right) with 146948.....
146936	25044	Looper Ball Crank Pitman Rod.....
146937	25044	Looper Ball Crank Pitman Rod 146936 with 51769C.....
146938	25044	Looper Ball Crank Pitman Rod with Throw-out Device complete, Nos. 29043, 50169J, 146732, 146733, 146754, 146904, 146937 and two 51159J.....
51769C	25044	Looper Ball Crank Pitman Rod Nut.....
146565	25044	Looper Holder with 896AL and two 1253AL.....
146739	25044	Looper Holder 146565 with 1664J and 146567.....
146567	25044	Looper Holder Bushing (eccentric) with 146647.....
146647	25044	Looper Holder Bushing Pin.....
896AL	25044	Looper Holder Clamping Screw.....
146568	25040	Looper Holder Hinge Pin.....
146569	25040	Looper Holder Rock Shaft with 140439E.....
*146570		Looper Holder Rock Shaft Bracket.....
		NOTE: Due to the accuracy required for Looper Rock Shaft align- ment, Looper Holder Rock Shaft Bracket cannot be supplied separately and can only be sent out as a unit, Arm, Bed and Looper Holder Rock Shaft Bracket assembled.
143126		Looper Rolder Rock Shaft Bracket Oil Pipe Clamping Sleeve Adaptor.....
231E		Looper Holder Rock Shaft Bracket Oil Plug Screw.....

No.	Plate	Name
140734E	25037	Looper Holder Rock Shaft Bracket Screw (2).....
126150		Looper Holder Rock Shaft Bracket Screw Washer (2).....
146571	25040	Looper Holder Rock Shaft Bushing (back).....
448AL	25040	Looper Holder Rock Shaft Bushing (back) Set Screw.....
146572	25040	Looper Holder Rock Shaft Bushing (front).....
448AL	25040	Looper Holder Rock Shaft Bushing (front) Set Screw.....
140439E	25040	Looper Holder Rock Shaft Oil Plug Screw.....
146732	25044	Looper Throw-out Releaser.....
146733	25044	Looper Throw-out Releaser Cap.....
51159J	25044	Looper Throw-out Releaser Cap Screw (2).....
146754	25044	Looper Throw-out Sleeve.....
146904	25044	Looper Throw-out Spring.....
50169J	25044	Looper Throw-out Spring Screw.....
29043	25044	Looper Throw-out Spring Screw Washer.....
146924		Looper Throw-out Device and Pitman Rod complete, Nos. 1520J, 128551, 146919 and 146938 (for Agents only).....
146512	25038	Machine Pulley (disc, power) "V" belt groove (outside diameter of belt groove 2.9 in.) with two 51283AL.....
51283AL	25038	Machine Pulley Set Screw (2).....
146573	25045	Needle Bar (hollow).....
146574		Needle Bar complete, Nos. 146573 and 146587.....
146575	25045	NOTE: When ordering No. 146574, state gauge required. Needle Bar Bushing (lower).....
1133E	25045	Needle Bar Bushing (lower) Set Screw.....
146576	25045	Needle Bar Bushing (upper).....
1133E	25045	Needle Bar Bushing (upper) Set Screw.....
140440J	25045	Needle Bar Bushing (upper) Oil Plug Screw.....
146804	25045	Needle Bar Bushing (lower and upper) Oil Wick.....
146805	25045	Needle Bar Bushing (lower and upper) Oil Wick complete, Nos. 146703, 146804 and two 146580.....
146703	25045	Needle Bar Bushing (lower and upper) Oil Wick Clamp and Retainer.....
146580	25045	Needle Bar Bushing (lower and upper) Oil Wick Clip (2).....
146724	25045	Needle Bar Connecting Link.....
146581		Needle Bar Connecting Link 146724 with 146582 and 146725.....
146582	25036	Needle Bar Connecting Link Hinge Stud.....
140552AL	25036	Needle Bar Connecting Link Hinge Stud Clamping Screw....
1036AL	25036	Needle Bar Connecting Link Hinge Stud Position Set Screw.
146725	25045	Needle Bar Connecting Stud with 175E.....
175E	25045	Needle Bar Connecting Stud Clamping Screw.....
139110	25045	Needle Bar Connecting Stud Oil Pad (wick).....
139111	25045	Needle Bar Connecting Stud Slide Block.....
140542AL	25036	Needle Bar Crank Position Screw.....
146665	25047	Needle Bar Thread Retainer (lower).....
146666	25047	Needle Bar Thread Retainer (upper).....
50163XC	25047	Needle Bar Thread Retainer Screw (2).....
54865	25047	Needle Bar Thread Retainer Screw Washer (2).....
146585	25047	Needle Bar Thread Retainer Bracket.....
146586	25047	Needle Bar Thread Retainer Bracket complete, Nos. 10107, 140546C, 146585, 146665, 146666 and two each 42483, 50163XC and 54865.....
402J	25047	Needle Bar Thread Retainer Bracket Screw.....
42483	25047	Needle Bar Thread Retainer Disc (2).....
140546C	25047	Needle Bar Thread Retainer Disc.....
10107	25047	Needle Bar Thread Retainer Spring.....
146587	25045	Needle Clamp with two 1498F.....
146588	25042	NOTE: When ordering No. 146587, state gauge required. Needle Guard, for 3/32 in. to 5/32 in. gauges.....
146644	25042	NOTE: When ordering No. 146588, state gauge required. Needle Guard, for 3/16 in. to 9/32 in. gauges.....
		NOTE: When ordering No. 146644, state gauge required.

No.	Plate	Name
146645	25042	Needle Guard, for 5/16 in. to 3/8 in. gauges.....
	NOTE:	When ordering No. 146645, state gauge required.
146845	25042	Needle Guard, for 7/16 in. and 1/2 in. gauges.....
	NOTE:	When ordering No. 146845, state gauge required.
146742	25042	Needle Guard Holder.....
146743	25042	Needle Guard Holder Bracket.....
190J	25042	Needle Guard Holder Bracket Screw.....
190J	25042	Needle Guard Holder Screw.....
190J	25042	Needle Guard Screw.....
1498F	25045	Needle Set Screw (2).....
146591	25046	Oil Flow Body.....
143061	25046	Oil Flow Body Gasket (2).....
143062	25046	Oil Flow Window.....
143063	25046	Oil Flow Window Cap.....
50257J	25046	Oil Flow Window Cap Screw (4).....
143370	25046	Oil Lead.....
51369E	25046	Oil Lead Screw.....
146593	25046	Oil Pipe, for 146597.....
146594	25010	Oil Pipe with two each 143124 and 143125 for oiling Bed Rotary Shaft Intermediate Bearing.....
146595	25010	Oil Pipe with two each 143124 and 143125 for oiling Looper Rock Shaft Hinge Pin.....
146596	25010	Oil Pipe with two each 143124 and 143125 for oiling Thread (under) Take-up Shaft Front Bearing.....
143065	25046	Oil Pipe Clamping Sleeve for 146597.....
143066	25046	Oil Pipe Clamping Sleeve Nut for 146597.....
146597	25046	Oil Pipe complete, from Oil Pump to Arm Shaft (horizontal) Center Bearing, Nos. 143065, 143066 and 146593 (for Agents only).....
143124	25010	Oil Pipe Clamping Sleeve (6).....
143125	25010	Oil Pipe Clamping Sleeve Nut (6).....
143126	25046	Oil Pipe Clamping Sleeve Adaptor for 146660 (3).....
143126		Oil Pipe Clamping Sleeve Adaptor (fastened to Bed) (2).....
146659	25046	Oil Pump (centrifugal) Body.....
146660		Oil Pump (centrifugal) Body 146659 with three 143126.....
143071	25046	Oil Pump (centrifugal) Body Position Pin (2).....
157E	25046	Oil Pump (centrifugal) Body Screw (3).....
146600	25046	Oil Pump (centrifugal) Cover.....
143073	25046	Oil Pump (centrifugal) Impeller.....
50123E	25036	Oil Pump (centrifugal) Impeller Locking Screw.....
146657	25046	Oil Pump (centrifugal) Screen.....
146658	25046	Oil Pump (centrifugal) Screen Frame.....
189E	25046	Oil Pump (centrifugal) Screen Frame Screw (3).....
146744	25037	Oil Removing Wick (head end).....
146745	25037	Oil Removing Wick (head end) Holder Body.....
146746		Oil Removing Wick (head end) Holder Body 146745 with 146698 and 146744 (for Agents only).....
140553E	25037	Oil Removing Wick (head end) Holder Body Hinge Screw.....
146700	25037	Oil Removing Wick (head end) Holder Body Stop and Spring Clip.....
228E	25037	Oil Removing Wick (head end) Holder Body Stop and Spring Clip Screw.....
146698	25037	Oil Removing Wick (head end) Holder Body Spring.....
146696	25037	Oil Removing Wick (head end) Hinge Plate and Cover.....
146697	25037	Oil Removing Wick (head end) Hinge Plate and Cover Gasket.....
1364X	25037	Oil Removing Wick (head end) Hinge Plate and Cover Screw (3).....
146747	25037	Oil Removing Wick (head end) Holder Body complete, Nos. 228E, 140553E, 146696, 146698, 146700, 146744 and 146745.....
146604	25040	Oil Wick for oiling Looper Ball Crank Pitman End Bearing (left).....

No.	Plate	Name
146605	25040	Oil Wick Holder.....
193E	25040	Oil Wick Holder Tube Bracket Screw.....
146606	25040	Oil Wick Position Bracket with 140239AL.....
140239AL	25040	Oil Wick Position Bracket Screw.....
139462	25045	Presser Bar.....
146751	25045	Presser Bar Bushing (lower).....
1133E	25045	Presser Bar Bushing (lower) Set Screw.....
146694	25045	Presser Bar Guide Bracket with 1057AL.....
1057AL	25045	Presser Bar Guide Bracket Clamping Screw.....
146676	25049	Presser Bar Lifting Bracket Lifter.....
807X	25049	Presser Bar Lifting Bracket Lifter Hinge Screw.....
146608	25049	Presser Bar Lifting Lever.....
146609	25049	Presser Bar Lifting Lever Extension.....
161X	25049	Presser Bar Lifting Lever Extension Screw (2).....
802X	25049	Presser Bar Lifting Lever Hinge Screw.....
146610	25049	Presser Bar Lifting Lever Spring.....
146611	25045	Presser Bar Spring.....
146612	25045	Presser Bar Spring Guide Pin.....
146752	25045	Presser Bar Stop with 190J.....
190J	25045	Presser Bar Stop Clamping Screw.....
146729	25058	Presser Foot Plate.....
26276	25058	Presser Foot Plate Hinge Pin.....
146712	25058	Presser Foot Shank.....
146713	25058	Presser Foot (hinged) complete for Lap Seam Felling, for 3/32 in. to 1/2 in. gauges, Nos. 26276, 146712 and 146729.....
NOTE: When ordering No. 146713, state gauge required.		
146837	25056	Presser Foot Plate.....
26276	25056	Presser Foot Plate Hinge Pin.....
910AL	25056	Presser Foot Plate Hinge Pin Set Screw.....
1695J	25056	Presser Foot Plate Hinge Pin Set Screw Nut.....
146838	25056	Presser Foot Shank with 910AL and 1695J.....
146839	25056	Presser Foot (hinged) complete for Piecing or Goring, for 1/8 in. and 5/32 in. gauges, Nos. 26276, 146837 and 146838.....
NOTE: When ordering No. 146839, state gauge required.		
146761	25057	Presser Foot Plate.....
26276	25057	Presser Foot Plate Hinge Pin.....
146712	25057	Presser Foot Shank.....
146762	25057	Presser Foot (hinged) complete for plain sewing and French seaming, for 3/32 in. to 3/8 in. gauges Nos. 26276, 146712 and 146761.....
NOTE: When ordering No. 146762, state gauge required.		
146862	25055	Presser Foot Plate.....
146851	25055	Presser Foot Plate Connection.....
26276	25055	Presser Foot Plate Connection Hinge Pin.....
37160	25055	Presser Foot Plate Connection Spring.....
26276	25055	Presser Foot Plate Hinge Pin.....
146850	25055	Presser Foot Shank.....
146858	25055	Presser Foot Yielding Heel.....
26276	25055	Presser Foot Yielding Heel Hinge Pin.....
146859	25055	Presser Foot (triple hinged) complete for sleeving and straight run lap seam felling for 3/32 in. to 3/8 in. gauges, Nos. 37160, 146850, 146851, 146858, 146862 and three 26276.....
NOTE: When ordering No. 146859, state gauge required.		
146824	25054	Presser Foot Plate.....
26276	25054	Presser Foot Plate Hinge Pin.....
910AL	25054	Presser Foot Plate Hinge Pin Set Screw.....
1695J	25054	Presser Foot Plate Hinge Pin Set Screw Nut.....
146838	25054	Presser Foot Shank with 910AL and 1695J.....
146825	25054	Presser Foot (hinged) complete for French seaming for 7/16 in. and 1/2 in. gauges, Nos. 26276, 146824 and 146838.....
NOTE: When ordering No. 146825, state gauge required.		

No.	Plate	Name
190J	25045	Presser Foot Screw.....
140441W	25045	Pressure Regulating Thumb Screw.....
51614W	25045	Pressure Regulating Thumb Screw Nut.....
146616	25069	Set of Mated Gears for Lower Shaft consisting of Arm Shaft (upright) Bevel Gear (lower) and Bed Rotary Shaft Bevel Gear.....
146775	25069	Set of Mated Gears for Upper Shaft consisting of Arm Shaft (upright) Bevel Gear (upper) and Feed Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear...
146617	25050	Slack Thread Controller.....
54242	25050	Slack Thread Controller Clamp.....
176J	25050	Slack Thread Controller Clamp Screw.....
140239J	25050	Slack Thread Controller Position Screw.....
143085	25036	Stitch Regulator.....
143134		Stitch Regulator 143085 with 140549E, 143086 and 143378.....
143086	25036	Stitch Regulator Locking Slide.....
143087	25036	Stitch Regulator Locking Slide Ratchet Wheel.....
143088		Stitch Regulator Locking Slide Ratchet Wheel Pin.....
143378	25036	Stitch Regulator Locking Slide Spring.....
140549E	25036	Stitch Regulator Locking Slide Spring Screw.....
2102	25048	Tension (looper thread) Disc (4).....
51570C	25048	Tension (looper thread) Regulating Thumb Nut (2).....
140442C	25048	Tension (looper thread) Screw Stud (2).....
146618		Tension (looper thread) Screw Stud 140442C with 51570C (2).....
131740	25048	Tension (looper thread) Spring (2).....
59537	25048	Tension (looper thread) Spring Bushing (large) (2).....
59538	25048	Tension (looper thread) Spring Bushing (small) (2).....
146619	25048	Tension (looper thread) Thread Guard.....
131696	25048	Tension (looper thread) Thread Guide (2).....
54070	25049	Tension (needle thread) Bracket.....
140443J	25049	Tension (needle thread) Bracket Screw.....
2102	25049	Tension (needle thread) Disc (4).....
51570C	25049	Tension (needle thread) Regulating Thumb Nut (2).....
32572	25049	Tension (needle thread) Releasing Disc (2).....
54988	25049	Tension (needle thread) Releasing Pin (2).....
54071	25049	Tension (needle thread) Releasing Shaft.....
54872	25049	Tension (needle thread) Releasing Shaft Crank with 624AL.....
146620	25049	Tension (needle thread) Releasing Shaft Crank Connecting Link.....
110C	25049	Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw (2).....
624AL	25049	Tension (needle thread) Releasing Shaft Crank Set Screw....
316C	25049	Tension (needle thread) Releasing Shaft Stop Screw.....
1547J	25049	Tension (needle thread) Releasing Shaft Stop Screw Nut....
50326C	25049	Tension (needle thread) Screw Stud (2).....
59539		Tension (needle thread) Screw Stud 50326C with 51570C (2).....
131741	25049	Tension (needle thread) Spring (2).....
59537	25049	Tension (needle thread) Spring Bushing (large) (2).....
59538	25049	Tension (needle thread) Spring Bushing (small) (2).....
131696	25049	Tension (needle thread) Thread Guide (2).....
146795	25048	Thread (looper) Uncurler (2).....
146621	25040	Thread (looper) Take-up with 465AL.....
1029J	25040	Thread (looper) Take-up Screw.....
465AL	25040	Thread (looper) Take-up Set Screw.....
146622	25040	Thread (looper) Take-up Screw Washer (fiber).....
146623	25047	Thread (looper) Take-up Stripper.....
146624	25047	Thread (looper) Take-up Stripper Holder with 906AL.....
146625	25047	Thread (looper) Take-up Stripper Plate.....
146603		Thread (looper) Take-up Stripper Plate 146625 with 237J, 139148, 146623, 146624, 146626, 146628 and two 190J.....

No.	Plate	Name
237J	25047	Thread (looper) Take-up Stripper Plate Screw.....
146626	25047	Thread (looper) Take-up Stripper Plate Support Plate (2)....
	NOTE: One No. 146626 is screwed onto Machine Bed.	
190X	25047	Thread (looper) Take-up Stripper Plate Support Plate Screw (4).....
906AL	25047	Thread (looper) Take-up Stripper Set Screw.....
139148	25047	Thread (looper) Take-up Stripper Staple.....
190J	25047	Thread (looper) Take-up Stripper Staple Screw (2).....
146627	25047	Thread (looper) Take-up Thread Guide (left).....
237J	25047	Thread (looper) Take-up Thread Guide (left) Screw.....
146628	25047	Thread (looper) Take-up Thread Guide (right).....
237J	25047	Thread (looper) Take-up Thread Guide (right) Screw.....
146631	25048	Thread (looper) Thread Tube.....
1628X	25048	Thread (looper) Thread Tube Screw Stud Nut.....
146671	25048	Thread (looper) Thread Tube Screw Stud Nut Washer.....
146632	25048	Thread (looper) Thread Tube Thread Guide.....
50027J	25048	Thread (looper) Thread Tube Thread Guide Screw.....
139158	25050	Thread (looper) Thread Guide (left).....
229J	25050	Thread (looper) Thread Guide (left) Screw (2).....
139158	25050	Thread (looper) Thread Guide (right).....
229J	25050	Thread (looper) Thread Guide (right) Screw (2).....
146629	25050	Thread (needle) Thread Guide Bracket.....
140443J	25050	Thread (needle) Thread Guide Bracket Screw.....
146630	25050	Thread (needle) Thread Guide Bracket Support.....
217J	25050	Thread (needle) Thread Guide Bracket Support (lower) Screw.....
237J	25050	Thread (needle) Thread Guide Bracket Support (upper) Screw.....
146633	25050	Thread (needle) Eyelet (side of arm).....
176J	25050	Thread (needle) Eyelet (side of arm) Position Screw.....
7071	25050	Thread (needle) Eyelet (side of arm) Position Screw Washer.....
724J	25050	Thread (needle) Eyelet (side of arm) Screw.....
146634	25045	Thread (needle) Take-up with 51460E.....
51460E	25045	Thread (needle) Take-up Clamping Screw.....
54095	25045	Thread (needle) Take-up Plate.....
68164	25045	Thread (needle) Take-up Spring.....
1449J	25045	Thread (needle) Take-up Spring Screw.....
146635	25045	Thread (needle) Take-up complete, Nos. 1449J, 54095, 68164 and 146634.....
146763	25058	Throat Plate for Lap Seam Felling for 3/32 in. to 1/4 in. gauges for 131032.....
	NOTE: When ordering No. 146763, state gauge required.	
146803	25057	Throat Plate for plain sewing and French seaming for 3/32 in. to 3/8 in. gauges for 131032.....
	NOTE: When ordering No. 146803, state gauge required.	
146855	25056	Throat Plate for Piecing or Goring, for 1/8 in. and 5/32 in. gauges, for 146854.....
	NOTE: When ordering No. 146855, state gauge required.	
146860	25055	Throat Plate for sleeving and straight run lap seam felling for 3/16 in., 7/32 in.-1/4 in., 9/32 in.-5/16 in. and 11/32 in.-3/8 in. gauges, for 146856....
	NOTE: When ordering No. 146860, state gauge required.	
146826	25054	Throat Plate for French seaming for 7/16 in. and 1/2 in. gauges, for 146823.....
	NOTE: When ordering No. 146826, state gauge required.	
691F	25054	Throat Plate Screw (2).....

ACCESSORIES

No.	Plate	Name
146637	25015	Machine Base and Oil Reservoir.....
146638	25015	Machine Base and Oil Reservoir 146637 with 146639, 146693, 146695 and two 146640 (for Agents only).....
146639	25015	Machine Base and Oil Reservoir Gasket (felt).....
146693	25015	Machine Base and Oil Reservoir Oil Return Wick.....
146695	25015	Machine Base and Oil Reservoir Oil Return Wick Position Pad (felt).....
143308	25016	Machine Cushion (felt) (4).....
12361	25016	Machine Hinge Connection (2).....
146640	25015	Machine Pad (felt) (2).....
41400	25016	Machine Rest Pin (wood).....
120344	25016	Oiler with 120345.....
120345	25016	Oiler Spout.....
121741	25016	One Quart Can of Light Grade Stainless Oil.....
120440	25016	Screw Driver.....
121108	25016	Screw Driver.....
120341	25016	Tweezers (curved).....
8908	25016	Wrench.....
23535	25016	Wrench.....
42850	25016	Wrench.....
146057	25016	Wrench (socket) for 140552.....
150855	25016	Wrench (socket).....

EDGE FOLDERS ON SHANK

No.	Plate	Name
161084	25054	Edge Guide with Adjustable Edge Folder on Shank, for 1/4 in. to 1/2 in. needle gauge.....
		NOTE: When ordering No. 161084, state needle gauge required.
161092	25063	Edge Folder with Adjustable Edge Guide on Shank for 3/16 in. to 1/2 in. needle gauge.....
		NOTE: When ordering No. 161092, state needle gauge required.

HEMMER ON SHANK

No.	Plate	Name
161090	25065	Hemmer on Shank (turn down) for 5/16 in. to 5/8 in. hem in steps of 1/16 in. for hemming overall pockets.....
		NOTE: When ordering No. 161090, state size of hem and furnish sample material or furnish finished sample and sample material.

FACE PLATE THREAD LUBRICATOR

No.	Plate	Name
241755	25051	Thread Lubricator Oil Pad (felt).....
146806	25051	Thread Lubricator Oil Pad Holder.....
146807		Thread Lubricator Oil Pad Holder 146806 with 62827, 240439 and 241755.....
240439	25051	Thread Lubricator Oil Pad Retainer.....
17822	25051	Thread Lubricator Oil Reservoir Rivet.....
8068	25051	Thread Lubricator Oil Reservoir Rivet Washer (inside).....
124371	25051	Thread Lubricator Oil Reservoir Rivet Washer (outside).....
62827	25051	Thread Lubricator Oil Wick.....
146808		Thread Lubricator complete, Nos. 8068, 17822, 124371 and 146807.....
146809	25051	Thread Lubricator 146808 with 7071, 21202, 50222J, 140224J and 146810.....
146810	25051	Thread Lubricator Adaptor.....
140224J	25051	Thread Lubricator Adaptor Screw.....
7071	25051	Thread Lubricator Adaptor Screw Washer.....
50222J	25051	Thread Lubricator Screw.....
21202	25051	Thread Lubricator Screw Washer.....

FITTINGS

FOR LAP SEAM FELLING, FOR 3/32 IN. TO 3/8 IN. GAUGES

No.	Plate	Name
146523	25059	Bed Slide (right).....
146525	25059	Bed Slide (right) Knob.....
146524	25042	Bed Slide (right) Spring.....
1423X	25042	Bed Slide (right) Spring Screw.....
240C	25042	Bed Slide (right) Spring Stop Screw (2).....
146526	25059	Bed Slide (right, button-type) complete for Throat Plates with 3/64 in. off-set, Nos. 1423X, 146523, 146524, 146525 and two 240C.....
146531	25059	Feed Dog, 15 teeth (14 teeth to the inch) for 146636.....
		NOTE: When ordering No. 146531, state gauge required.
160587	25059	Lap Seam Feller (adjustable) on Shank, for light, medium, medium over light, medium heavy over medium and medium heavy over heavyweight material.....
		NOTE: When ordering No. 160587, needle gauge of Machine and weight of material must be stated.
160619	25059	Lap Seam Feller (adjustable) on Shank for light, medium and medium heavy over medium weight material.....
		NOTE: When ordering No. 160619, needle gauge of Machine and weight of material must be stated.
160622	25059	Lap Seam Feller on Shank with Yielding (lower) scroll for medium heavy and heavy weight material.....
		NOTE: When ordering No. 160622, needle gauge of Machine and weight of material must be stated.
121449	25059	Lap Seam Feller Clamping Plate.....
1423J	25059	Lap Seam Feller Clamping Plate Screw (2).....
139135	25059	Presser Foot Plate.....
26276	25059	Presser Foot Plate Hinge Pin.....
146850	25059	Presser Foot Shank.....
139134	25059	Presser Foot Yielding Heel.....
146851	25059	Presser Foot Yielding Heel Connection.....
26276	25059	Presser Foot Yielding Heel Connection Hinge Pin.....
37160	25059	Presser Foot Yielding Heel Connection Spring.....
26276	25059	Presser Foot Yielding Heel Hinge Pin.....
146615	25059	Presser Foot (triple hinged) complete for 3/32 in. to 5/16 in. gauges, Nos. 37160, 139134, 139135, 146850, 146851 and three 26276.....
		NOTE: When ordering No. 146615, state gauge required.
139490	25059	Presser Foot Plate.....
26276	25059	Presser Foot Plate Hinge Pin.....
146850	25059	Presser Foot Shank.....
139489	25059	Presser Foot Yielding Heel.....
146851	25059	Presser Foot Yielding Heel Connection.....
26276	25059	Presser Foot Yielding Heel Connection Hinge Pin.....
37160	25059	Presser Foot Yielding Heel Connection Spring.....
26276	25059	Presser Foot Yielding Heel Hinge Pin.....
146753	25059	Presser Foot (triple hinged) complete for 11/32 in. and 3/8 in. gauges, Nos. 37160, 139489, 139490, 146850, 146851 and three 26276.....
		NOTE: When ordering No. 146753, state gauge required.
146636	25059	Throat Plate for 3/32 in. to 3/8 in. gauges for 146531.....
		NOTE: When ordering No. 146636, state gauge required.

FITTINGS

FOR LAP SEAM FELLING, FOR 3/32 IN. TO 3/8 IN. GAUGES

No.	Plate	Name
146523	25060	Bed Slide (right).....
146525	25060	Bed Slide (right) Knob.....
146524	25042	Bed Slide (right) Spring.....
1423X	25042	Bed Slide (right) Spring Screw.....
240C	25042	Bed Slide (right) Spring Stop Screw (2).....
146526	25060	Bed Slide (right, button-type) complete for Throat Plates with 3/64 in. off-set, Nos. 1423X, 146523, 146524, 146525 and two 240C.....
146772	25060	Feed Dog, 15 teeth (14 teeth to the inch) for 146773.....
NOTE: When ordering No. 146772, state gauge required.		
160587	25060	Lap Seam Feller (adjustable) on Shank for light, medium, medium over light, medium heavy over medium and medium heavy over heavy weight material.....
NOTE: When ordering No. 160587, needle gauge of Machine and weight of material must be stated.		
160619	25060	Lap Seam Feller (adjustable) on Shank for light, medium and medium heavy over medium weight material.....
NOTE: When ordering No. 160619, needle gauge of Machine and weight of material must be stated.		
160622	25060	Lap Seam Feller on Shank with Yielding (lower) scroll for medium heavy and heavy weight material.....
NOTE: When ordering No. 160622, needle gauge of Machine and weight of material must be stated.		
121449	25060	Lap Seam Feller Clamping Plate.....
1423J	25060	Lap Seam Feller Clamping Plate Screw (2).....
139135	25060	Presser Foot Plate.....
26276	25060	Presser Foot Plate Hinge Pin.....
146850	25060	Presser Foot Shank.....
139134	25060	Presser Foot Yielding Heel.....
146851	25060	Presser Foot Yielding Heel Connection.....
26276	25060	Presser Foot Yielding Heel Connection Hinge Pin.....
37160	25060	Presser Foot Yielding Heel Connection Spring.....
26276	25060	Presser Foot Yielding Heel Hinge Pin.....
146615	25060	Presser Foot (triple hinged) complete for 3/32 in. to 5/16 in. gauges, Nos. 37160, 139134, 139135, 146850, 146851 and three 26276.....
NOTE: When ordering 146615, state gauge required.		
139490	25060	Presser Foot Plate.....
26276	25060	Presser Foot Plate Hinge Pin.....
146850	25060	Presser Foot Shank.....
139489	25060	Presser Foot Yielding Heel.....
146851	25060	Presser Foot Yielding Heel Connection.....
26276	25060	Presser Foot Yielding Heel Connection Hinge Pin.....
37160	25060	Presser Foot Yielding Heel Connection Spring.....
26276	25060	Presser Foot Yielding Heel Hinge Pin.....
146753	25060	Presser Foot (triple hinged) complete for 11/32 in. and 3/8 in. gauges, Nos. 37160, 139489, 139490, 146850, 146851 and three 26276.....
NOTE: When ordering No. 146753, state gauge required.		
146773	25060	Throat Plate for 3/32 in.-1/8 in., 5/32 in.-3/16 in., 7/32 in.-1/4 in., 9/32 in.-5/16 in. and 11/32 in.- 3/8 in. gauges for 146772.....
NOTE: When ordering No. 146773, state gauge required.		

FITTINGS

FOR LAP SEAM FELLING LIGHT TO HEAVYWEIGHT MATERIALS FOR SLEEVING, PIECING AND GENERAL WORK, FOR 5/32 IN. TO 3/8 IN. GAUGES

No.	Plate	Name
146834	25061	Bed Slide (right).....
146525	25061	Bed Slide (right) Knob.....
146524	25042	Bed Slide (right) Spring.....
1423X	25042	Bed Slide (right) Spring Screw.....
240C	25042	Bed Slide (right) Spring Stop Screw (2).....
146835	25061	Bed Slide (right, button-type) complete for Throat Plates with 3/32 in. off-set, Nos. 1423X, 146524, 146525, 146834 and two 240C.....
146836	25061	Feed Dog with row of teeth between needles, 17 teeth (14 teeth to the inch) for 146840.....
		NOTE: When ordering No. 146836, state gauge required.
161091	25061	Lap Seam Feller (adjustable) on Shank with Yielding lower scroll, for light to heavy weight materials.....
		NOTE: When ordering No. 161091, needle gauge of Machine and weight of material must be stated.
121449	25061	Lap Seam Feller Clamping Plate.....
1423J	25061	Lap Seam Feller Clamping Plate Screw (2).....
146837	25061	Presser Foot Plate.....
26276	25061	Presser Foot Plate Hinge Pin.....
910AL	25061	Presser Foot Plate Hinge Pin Set Screw.....
1695J	25061	Presser Foot Plate Hinge Pin Set Screw Nut.....
146838	25061	Presser Foot Shank with 910AL and 1695J.....
146839	25061	Presser Foot (hinged) complete, Nos. 26276, 146837 and 146838.....
		NOTE: When ordering No. 146839, state gauge required.
146840	25061	Throat Plate for 5/32 in. to 3/8 in. gauges, for 146836.....
		NOTE: When ordering No. 146840, state gauge required.

FITTINGS

FOR PIECING UNDERWEAR, FOR 5/32 IN. TO 3/8 IN. GAUGES

No.	Plate	Name
146523	25062	Bed Slide (right).....
146525	25062	Bed Slide (right) Knob.....
146524	25042	Bed Slide (right) Spring.....
1423X	25042	Bed Slide (right) Spring Screw.....
240C	25042	Bed Slide (right) Spring Stop Screw.....
146526	25062	Bed Slide (right, button-type) complete for Throat Plates with 3/64 in. off-set, Nos. 1423X, 146523, 146524, 146525 and two 240C.....
146836	25062	Feed Dog with row of teeth between needles, 17 teeth (14 teeth to the inch) for 146840.....
		NOTE: When ordering No. 146836, state gauge required.
160944	25062	Lap Seam Feller (adjustable) on Shank for light to heavy weight material.....
		NOTE: When ordering No. 160944, needle gauge of Machine and weight of material must be specified.
161093	25062	Lap Seam Feller on Shank for light and medium weight material.....
		NOTE: When ordering No. 161093, needle gauge of Machine and weight of material must be stated.
121449	25062	Lap Seam Feller Clamping Plate.....
1423J	25062	Lap Seam Feller Clamping Plate Screw (2).....
146837	25062	Presser Foot Plate.....
26276	25062	Presser Foot Plate Hinge Pin.....

No.	Plate	Name
910AL	25062	Presser Foot Plate Hinge Pin Set Screw.....
1695J	25062	Presser Foot Plate Hinge Pin Set Screw Nut.....
146838	25062	Presser Foot Shank with 910AL and 1695J.....
146839	25062	Presser Foot (hinged) complete, Nos. 26276, 146837 and 146838.....
		NOTE: When ordering No. 146839, state gauge required.
146840	25062	Throat Plate for 5/32 in. to 3/8 in. gauges for 146836.....
		NOTE: When ordering No. 146840, state gauge required.

FITTINGS

FOR FIRST OPERATION FOR IMITATION SINGLE NEEDLE
SLEEVING, FOR 5/32 IN. AND 3/16 IN. GAUGES

No.	Plate	Name
146848	25063	Bed Slide (right).....
146525	25063	Bed Slide (right) Knob.....
146524	25042	Bed Slide (right) Spring.....
1423X	25042	Bed Slide (right) Spring Screw.....
240C	25042	Bed Slide (right) Spring Stop Screw (2).....
146846	25063	Bed Slide (right, button-type) complete for Throat Plates with 9/64 in. off-set, Nos. 1423X, 146524, 146525, 146848 and two 240C.....
146711	25063	Feed Dog with row of teeth between needles, 14 teeth (14 teeth to the inch) for 5/32 in. to 3/8 in. gauges for 146714.....
		NOTE: When ordering No. 146711, state gauge required.
161092	25063	Edge Folder with Adjustable Edge Guide on Shank for 3/16 in. to 1/2 in. gauges.....
		NOTE: When ordering No. 161092, state gauge required.
160588	25063	Edge Folder Clamping Plate.....
1174J	25063	Edge Folder Clamping Plate Screw (2).....
146761	25063	Presser Foot Plate.....
26276	25063	Presser Foot Plate Hinge Pin.....
146712	25063	Presser Foot Shank.....
146762	25063	Presser Foot (hinged) complete, Nos. 26276, 146712 and 146761.....
		NOTE: When ordering No. 146762, state gauge required.
146714	25063	Throat Plate for 5/32 in. to 3/8 in. gauges for 146711.....
		NOTE: When ordering No. 146714, state gauge required.

FITTINGS

FOR FRENCH LAP SEAM FELLING FOR 3/8 IN. TO 1/2 IN. GAUGES

No.	Plate	Name
146523	25064	Bed Slide (right).....
146525	25064	Bed Slide (right) Knob.....
146524	25042	Bed Slide (right) Spring.....
1423X	25042	Bed Slide (right) Spring Screw.....
240C	25042	Bed Slide (right) Spring Stop Screw (2).....
146526	25064	Bed Slide (right button-type) complete for Throat Plates with 3/64 in. off-set, Nos. 1423X, 146523, 146524, 146525 and 240C.....
161084	25064	Edge Guide with Adjustable Edge Folder on Shank for 1/4 in. to 1/2 in. needle gauge.....
		NOTE: When ordering No. 161084, state needle gauge required.
121449	25064	Edge Guide with Adjustable Edge Folder on Shank Clamping Plate.....
1423J	25064	Edge Guide with Adjustable Edge Folder on Shank Clamping Plate Screw (2).....

No.	Plate	Name
146841	25064	Feed Dog, 17 teeth (16 teeth to the inch) for 146844.....
	NOTE: When ordering No. 146841, state gauge required.	
146842	25064	Presser Foot Plate.....
26276	25064	Presser Foot Plate Hinge Pin.....
910AL	25064	Presser Foot Plate Hinge Pin Set Screw.....
1695J	25064	Presser Foot Plate Hinge Pin Set Screw Nut.....
146838	25064	Presser Foot Shank with 910AL and 1695J.....
146843	25064	Presser Foot (hinged) complete, Nos. 26276, 146838 and 146842.....
	NOTE: When ordering No. 146843, state gauge required.	
146844	25064	Throat Plate for 3/8 in. to 1/2 in. gauges for 146841.....
	NOTE: When ordering No. 146844, state gauge required.	

FITTINGS

FOR HEMMING OVERALL POCKETS FOR 3/16 IN. TO 3/8 IN. GAUGES

No.	Plate	Name
146834	25065	Bed Slide (right).....
146525	25065	Bed Slide (right) Knob.....
146524	25042	Bed Slide (right) Spring.....
1423X	25042	Bed Slide (right) Spring Screw.....
240C	25042	Bed Slide (right) Spring Stop Screw (2).....
146835	25065	Bed Slide (right, button-type) complete for Throat Plates with 3/32 in. off-set, Nos. 1423X, 146524, 146525, 146834 and two 240C.....
146715	25065	Feed Dog with row of teeth between needles, 13 teeth (10 teeth to the inch) for 146718.....
	NOTE: When ordering No. 146715, state gauge required.	
161090	25065	Hemmer on Shank (turn down) for 5/16 in. to 5/8 in. hem in steps of 1/16 in.....
	NOTE: When ordering No. 161090, state size of hem and furnish sample material or furnish finished sample and sample material.	
121449	25065	Hemmer on Shank (turn down) Clamping Plate.....
1423J	25065	Hemmer on Shank (turn down) Clamping Plate Screw (2)....
161085	25065	Presser Foot Plate.....
26276	25065	Presser Foot Plate Hinge Pin.....
910AL	25065	Presser Foot Plate Hinge Pin Set Screw.....
1695J	25065	Presser Foot Plate Hinge Pin Set Screw Nut.....
146838	25065	Presser Foot Shank with 910AL and 1695J.....
161086	25065	Presser Foot (hinged) complete for inserting labels and hemming overall pockets, Nos. 26276, 146838 and 161085.....
	NOTE: When ordering No. 161086, state gauge required.	
161087	25065	Presser Foot Plate.....
26276	25065	Presser Foot Plate Hinge Pin.....
906AL	25065	Presser Foot Plate Hinge Pin Set Screw.....
1695J	25065	Presser Foot Plate Hinge Pin Set Screw Nut.....
161088	25065	Presser Foot Shank with 906AL and 1695J.....
161089	25065	Presser Foot (hinged) complete for sewing overall material, Nos. 26276, 161087 and 161088.....
	NOTE: When ordering No. 161089, state gauge required.	
146718	25065	Throat Plate for 3/16 in. to 3/8 in. gauges for 146715.....
	NOTE: When ordering No. 146718, state gauge required.	

FITTINGS

FOR PLAIN SEWING, FOR 3/32 IN. TO 3/8 IN. GAUGES

No.	Plate	Name
146523	25066	Bed Slide (right).....
146525	25066	Bed Slide (right) Knob.....
146524	25042	Bed Slide (right) Spring.....
1423X	25042	Bed Slide (right) Spring Screw.....
240C	25042	Bed Slide (right) Spring Stop Screw (2).....
146526	25066	Bed Slide (right, button-type) complete for Throat Plates with 3/64 in. off-set, Nos. 1423X, 146523, 146524, 146525 and two 240C.....
146802	25066	Feed Dog, 17 teeth (16 teeth to the inch) for 3/32 in. and 1/8 in. gauges, for 146803.....
		NOTE: When ordering No. 146802, state gauge required.
146711	25066	Feed Dog with row of teeth between needles, 14 teeth (14 teeth to the inch) for 5/32 in. to 3/8 in. gauges, for 146778.....
		NOTE: When ordering No. 146711, state gauge required.
146761	25066	Presser Foot Plate.....
26276	25066	Presser Foot Plate Hinge Pin.....
146712	25066	Presser Foot Shank.....
146762	25066	Presser Foot (hinged) complete for 3/32 in. to 3/8 in. gauges, Nos. 26276, 146712 and 146761.....
		NOTE: When ordering No. 146762, state gauge required.
146803	25066	Throat Plate for 3/32 in. and 3/8 in. gauges, for 146802....
		NOTE: When ordering No. 146803, state gauge required.
146778	25066	Throat Plate for 5/32 in. to 3/8 in. gauges, for 146711.....
		NOTE: When ordering No. 146778, state gauge required.

FITTINGS

FOR LAP SEAM FELLING FOR REGULAR WORK,
FOR 13/32 IN. TO 1/2 IN. GAUGES

No.	Plate	Name
146849	25067	Bed Slide (right).....
146525	25067	Bed Slide (right) Knob.....
146524	25042	Bed Slide (right) Spring.....
1423X	25042	Bed Slide (right) Spring Screw.....
240C	25042	Bed Slide (right) Spring Stop Screw (2).....
146847	25042	Bed Slide (right, button-type) complete for Throat Plates with 3/16 in. off-set, Nos. 1423X, 146524, 146525, 146849 and two 240C.....
161100	25067	Feed Dog with row of teeth between needles, 17 teeth (14 teeth to the inch) for 161101.....
		NOTE: When ordering No. 161100, state gauge required.
161091	25067	Lap Seam Feller (adjustable) on Shank with Yielding lower scroll, for light to heavy weight materials.....
		NOTE: When ordering No. 161091, needle gauge of Machine and weight of material must be specified.
121449	25067	Lap Seam Feller Clamping Plate.....
1423J	25067	Lap Seam Feller Clamping Plate Screw (2).....
161098	25067	Presser Foot Plate.....
26276	25067	Presser Foot Plate Hinge Pin.....
146850	25067	Presser Foot Shank.....
139134	25067	Presser Foot Yielding Heel.....
146851	25067	Presser Foot Yielding Heel Connection.....
26276	25067	Presser Foot Yielding Heel Connection Hinge Pin.....
37160	25067	Presser Foot Yielding Heel Connection Spring.....
26276	25067	Presser Foot Yielding Heel Hinge Pin.....
161099	25067	Presser Foot (triple hinged) complete, Nos. 37160, 139134, 146850, 146851, 161098 and three 26276.....
		NOTE: When ordering No. 161099, state gauge required.
161101	25067	Throat Plate for 11/32 in. to 1/2 in. gauges for 161100.....
		NOTE: When ordering No. 161101, state gauge required.

FITTINGS

FOR LAP SEAM FELLING FOR HEAVY WORK,
FOR 13/32 IN. AND 1/2 IN. GAUGES

No.	Plate	Name
146849	25068	Bed Slide (right).....
146525	25068	Bed Slide (right) Knob.....
146524	25042	Bed Slide (right) Spring.....
1423X	25042	Bed Slide (right) Spring Screw.....
240C	25042	Bed Slide (right) Spring Stop Screw (2).....
146847	25068	Bed Slide (right, button-type) complete for Throat Plates with 3/16 in. off-set, Nos. 1423X, 146524, 146525, 146849 and two 240C.....
161100	25068	Feed Dog with row of teeth between needles, 17 teeth (14 teeth to the inch) for 161101.....
		NOTE: When ordering No. 161100, state gauge required.
161091	25068	Lap Seam Feller (adjustable) on Shank with Yielding lower scroll, for light to heavy weight materials.....
		NOTE: When ordering No. 161091, needle gauge of Machine and weight of material must be stated.
121449	25068	Lap Seam Feller Clamping Plate.....
1423J	25068	Lap Seam Feller Clamping Plate Screw (2).....
161095	25068	Presser Foot Plate.....
26276	25068	Presser Foot Plate Hinge Pin.....
146850	25068	Presser Foot Shank.....
161096	25068	Presser Foot Yielding Heel.....
146851	25068	Presser Foot Yielding Heel Connection.....
26276	25068	Presser Foot Yielding Heel Connection Hinge Pin.....
37160	25068	Presser Foot Yielding Heel Connection Spring.....
26276	25068	Presser Foot Yielding Heel Hinge Pin.....
161097	25068	Presser Foot (triple hinged) complete, Nos. 37160, 146850, 146851, 161095, 161096 and three 26276.....
		NOTE: When ordering No. 161097, state gauge required.
161101	25068	Throat Plate for 11/32 in. to 1/2 in. gauges for 161100.....
		NOTE: When ordering No. 161101, state gauge required.

FOOT LIFTER PARTS

No.	Plate	Name
6439		Chain, 36 in. to 45 in., with 56864 and 56865.....
		NOTE: When ordering No. 6439, state length required.
4879	25030	Chain Connecting Link.....
56864		Chain Hook (large).....
56865		Chain Hook (small).....
126249	25030	Treadle.....
4882	25030	Treadle Shaft.....
126250	25030	Treadle Shaft Spring.....
150451	25030	Treadle Shaft Stand.....
150452	25030	Treadle complete, Nos. 4879, 4882, 126249, 126250, 150451 and two wood screws 1 in. No. 16 F.H.....

KNEE LIFTER PARTS

No.	Plate	Name
146764	25030	Chain, 10-1/4 in., with 46865 and 56865.....
56865	25030	Chain Hook.....
46865	25030	Chain Link.....
146765	25030	Rock Shaft.....
146766	25030	Rock Shaft Hanger with two wood screws 1 in., No. 16 F.H. (2)
143283	25030	Rock Shaft Knee Arm.....
143285		Rock Shaft Knee Arm complete, Nos. 2767, 143283 and 143284.....
143284	25030	Rock Shaft Knee Arm Hub with 356C and 140351AL.....
140351AL	25030	Rock Shaft Knee Arm Hub Clamping Screw.....
356C	25030	Rock Shaft Knee Arm Hub Set Screw.....
2767	25030	Rock Shaft Knee Arm Plate with 356C.....
356C	25030	Rock Shaft Knee Arm Plate Screw.....
6337	25030	Rock Shaft Lifting Bracket with two 356C.....
7125	25030	Rock Shaft Lifting Bracket Hook.....
356C	25030	Rock Shaft Lifting Bracket Hook Set Screw.....
356C	25030	Rock Shaft Lifting Bracket Set Screw.....
146768	25030	Rock Shaft Spring.....
1115X	25030	Rock Shaft Spring Screw.....
146769	25030	Rock Shaft Stop Dog (back) with 140351AL.....
146770	25030	Rock Shaft Stop Dog (front) with 140351AL.....
140351AL	25030	Rock Shaft Stop Dog Clamping Screw (2).....
146771	25030	Rock Shaft complete, Nos. 1115X, 6337, 7125, 143285, 146765, 146768, 146769, 146770 and two 146766.....
146779	25030	Knee Lifter complete, Nos. 146764 and 146771.....

LAP SEAM FELLERS

No.	Plate	Name
160587	25059	Lap Seam Feller (adjustable) on Shank for light, medium, medium over light, medium heavy over medium and medium heavy over heavy weight material.....
		NOTE: When ordering No. 160587, needle gauge of Machine and weight of material must be stated.
160619	25059	Lap Seam Feller (adjustable) on Shank for light, medium, and medium heavy over medium weight material.....
		NOTE: When ordering No. 160619, needle gauge of Machine and weight of material must be stated.
160622	25059	Lap Seam Feller on Shank with Yielding (lower) scroll for medium heavy and heavy weight material.....
		NOTE: When ordering No. 160622, needle gauge of Machine and weight of material must be stated.
160944	25056	Lap Seam Feller (adjustable) on Shank for light to heavy weight material.....
		NOTE: When ordering No. 160944, needle gauge of Machine and weight of material must be stated.
160945	25055	Lap Seam Feller (adjustable) on Shank for light to heavy weight material.....
		NOTE: When ordering No. 160945, needle gauge of Machine and weight of material must be stated.
160946	25058	Lap Seam Feller (adjustable) on Shank for light to heavy weight material.....
		NOTE: When ordering No. 160946, needle gauge of Machine and weight of material must be stated.
161091	25067	Lap Seam Feller (adjustable) on Shank with Yielding (lower) scroll, for light to heavy weight materials.....
		NOTE: When ordering No. 161091, needle gauge of Machine and weight of material must be stated.
161093	25062	Lap Seam Feller on Shank for light and medium weight material.....
		NOTE: When ordering No. 161093, needle gauge of Machine and weight of material must be stated.
121449	25055	Lap Seam Feller Clamping Plate.....
1423J	25055	Lap Seam Feller Clamping Plate Screw (2).....

TENSION RELEASER

No.	Plate	Name
146791	25052	Presser Bar Lifting Lever.....
146792	25052	Tension (looper thread) Releaser (2).....
146801		Tension (looper thread) Releaser Nos. 110C, 146620, 146794, 146796, 146797 and two each 72C, 207J, 146792 and 146795.....
110C	25052	Tension (looper thread) Releaser Connecting Link Hinge Screw.....
207J	25052	Tension (looper thread) Releaser Screw (2).....
146794	25052	Tension (looper thread) Releaser Slide.....
72C	25052	Tension (looper thread) Releaser Slide Hinge Screw (2).....
146620	25052	Tension (needle thread) Releasing Shaft Crank Connecting Link.....
110C	25052	Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw.....
68261	25052	Tension (needle thread) Releasing Spring.....
146795	25052	Thread (looper) Uncurler (2).....
146796	25052	Thread (looper) Uncurler Plate (back).....
146797	25052	Thread (looper) Uncurler Plate (front).....
146799	25052	Tension (looper thread) Releaser complete, Nos. 110C, 68261, 146791 and 146801.....

THREAD UNWINDER

FOR FOUR SPOOLS

No.	Plate	Name
151032	25018	Base with 138R and three wood screws 1 in. No. 12 F.H.....
225257	25018	Spool Rest with 201018C (2).....
151033	25018	Spool Rest Bracket.....
151034	25018	Spool Rest Bracket Rod.....
138R	25018	Spool Rest Bracket Rod Set Screw.....
51276R		Spool Rest Bracket Screw.....
150203	25018	Spool Rest Cushion (felt) (4).....
201018C	25018	Spool Rest Set Screw (2).....
151035	25018	Thread Guide (4).....
1521R	25018	Thread Guide Nut (8).....
9525	25018	Thread Guide Nut Washer (8).....
151037	25018	Thread Unwinder complete, for four spools, Nos. 51276R, 151032, 151033, 151034, two 225257, four each 150203, 151035 and eight each 1521R and 9525.....

SINGER Needles should be used
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"**FOR SINGER MACHINES**"
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NUMERICAL LIST OF PARTS

No.	Plate	Name
72C	25052	Tension Releaser Tension (looper thread) Releaser Slide Hinge Screw for 146801.....
110C	25049	Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw.....
110C	25052	Tension Releaser Tension (looper thread) Releaser Connecting Link Hinge Screw for 146801.....
110C	25052	Tension Releaser Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw for 146799.....
138R	25018	Thread Unwinder Spool Rest Bracket Rod Set Screw for 151032.....
144D	25036	Arm Shaft (horizontal) Screw (back).....
152C	25043	Feed Bar Screw Center (left) Clamping Screw for 146542....
157E	25046	Oil Pump (centrifugal) Body Screw.....
157J	25054	Feed Dog Screw.....
157J	25043	Feed Lifting Rock Shaft Crank Clamping Screw.....
157R	25043	Feed Rock Shaft Crank Clamping Screw for 143050.....
161X	25049	Presser Bar Lifting Lever Extension Screw.....
175E	25044	Looper Ball Crank Pitman End Bearing (left) Cap Screw....
175E	25044	Looper Ball Crank Pitman End Bearing (right) Cap Screw....
175E	25045	Needle Bar Connecting Stud Clamping Screw for 146725....
176J	25050	Slack Thread Controller Clamp Screw.....
176J	25050	Thread (needle) Eyelet (side of arm) Position Screw.....
189E	25046	Oil Pump (centrifugal) Screen Frame Screw.....
190J	25042	Needle Guard Holder Bracket Screw.....
190J	25042	Needle Guard Holder Screw.....
190J	25042	Needle Guard Screw.....
190J	25045	Presser Bar Stop Clamping Screw for 146752.....
190J	25045	Presser Foot Screw.....
190J	25047	Thread (looper) Take-up Stripper Staple Screw for 146603...
190X	25047	Thread (looper) Take-up Stripper Plate Support Plate Screw.....
193E	25040	Oil Wick Holder Tube Bracket Screw.....
197E	25043	Feed Rock Shaft Screw Center Front Oil Wick Holder Screw.....
207E	25036	Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube Holder Screw.....
207J	25052	Tension Releaser Tension (looper thread) Releaser Screw for 146801.....
217J	25050	Thread (needle) Thread Guide Bracket Support (lower) Screw.....
223E	25043	Feed Lifting Rock Shaft Cap Screw.....
223E	25043	Feed Rock Shaft Cap Screw.....
228E	25043	Feed Bar Screw Center Oil Wick Holder Screw.....
228E	25037	Oil Removing Wick (head end) Holder Body Stop and Spring Clip Screw for 146747.....
229J	25050	Thread (looper) Thread Guide (left) Screw.....
229J	25050	Thread (looper) Thread Guide (right) Screw.....
231E		Looper Holder Rock Shaft Bracket Oil Plug Screw.....
237J	25047	Thread (looper) Take-up Stripper Plate Screw for 146603...
237J	25047	Thread (looper) Take-up Thread Guide (left) Screw.....
237J	25047	Thread (looper) Take-up Thread Guide (right) Screw.....
237J	25050	Thread (needle) Thread Guide Bracket Support (upper) Screw.....
240C	25042	Bed Slide (right) Spring Stop Screw for 146007, 146526, 146835, 146846 and 146847.....
313C	25043	Feed Bar Screw Center (right) for 56813.....
316C	25049	Tension (needle thread) Releasing Shaft Stop Screw.....
356C	25030	Knee Lifter Rock Shaft Knee Arm Hub Set Screw for 143284.....
356C	25030	Knee Lifter Rock Shaft Knee Arm Plate Screw for 2767.....
356C	25030	Knee Lifter Rock Shaft Lifting Bracket Hook Set Screw for 6337.....

No.	Plate	Name
356C	25030	Knee Lifter Rock Shaft Lifting Bracket Set Screw for 6337....
402J	25047	Needle Bar Thread Retainer Bracket Screw.....
448AL	25040	Bed Rotary Shaft Bushing (intermediate) Set Screw.....
448AL	25040	Looper Ball Crank Hinge Pin Set Screw.....
448AL	25040	Looper Holder Rock Shaft Bushing (back) Set Screw.....
448AL	25040	Looper Holder Rock Shaft Bushing (front) Set Screw.....
454AL	25040	Bed Rotary Shaft Collar Set Screw for 64342.....
465AL	25040	Thread Looper Take-up Set Screw for 146621.....
624AL	25049	Tension (needle thread) Releasing Shaft Crank Set Screw for 54872.....
691F	25054	Throat Plate Screw.....
724J	25050	Thread (needle) Eyelet (side of arm) Screw.....
725X	25041	Bed Slide (left) Spring Screw for 146522.....
802X	25049	Presser Bar Lifting Lever Hinge Screw.....
807X	25049	Presser Bar Lifting Bracket Lifter Hinge Screw.....
893C	25043	Feed Bar Screw Center (left).....
896AL	25040	Looper Avoiding Eccentric Connection Clamping Screw for 146553.....
896AL	25040	Looper Ball Crank Connection Cap (lower) Screw for 146557.....
896AL	25044	Looper Holder Clamping Screw for 146565.....
906AL	25065	Presser Foot Plate Hinge Pin Set Screw for 161088.....
906AL	25047	Thread (looper) Take-up Stripper Set Screw for 146624.....
910AL	25056	Presser Foot Plate Hinge Pin Set Screw for 146838.....
965E	25037	Bed Leg (back) Screw.....
1029J	25040	Thread (looper) Take-up Screw.....
1036AL	25036	Feed Eccentric Body Set Screw for 146533.....
1036AL	25036	Needle Bar Connecting Link Hinge Stud Position Set Screw.....
1057AL	25045	Presser Bar Guide Bracket Clamping Screw for 146694.....
1115X	25030	Knee Lifter Rock Shaft Spring Screw for 146771.....
1133E	25045	Needle Bar Bushing (lower) Set Screw.....
1133E	25045	Needle Bar Bushing (upper) Set Screw.....
1133E	25045	Presser Bar Bushing (lower) Set Screw.....
1174J	25063	Edge Folder Clamping Plate Screw.....
1253AL	25044	Looper (back) Set Screw for 146565.....
1253AL	25044	Looper (front) Set Screw for 146565.....
1259AL	25036	Arm Shaft (upright) Bevel Gear (lower) Set Screw.....
1259AL	25036	Arm Shaft (upright) Bevel Gear (upper) Set Screw.....
1259AL	25040	Bed Rotary Shaft Bevel Gear Set Screw.....
1259AL	25036	Feed Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear Set Screw.....
1259AL	25040	Looper Avoiding Eccentric Set Screw for 146550.....
1364X	25037	Oil Removing Wick (head end) Hinge Plate and Cover Screw.....
1423J	25059	Lap Seam Feller Clamping Plate Screw.....
1423J	25064	Edge Guide with Adjustable Edge Folder on Shank Clamping Plate Screw.....
1423J	25065	Hemmer on Shank (turndown) Clamping Plate Screw.....
1423X	25042	Bed Slide (right) Spring Screw for 146007, 146526, 146835, 146846 and 146847.....
1449J	25045	Thread (needle) Take-up Spring Screw for 146635.....
1470X	25042	Bed Slide (right) Latch Guide Screw for 146062, 146692, 146723, 146821 and 146828.....
1470X	25042	Bed Slide (right) Spring Screw for 146051, 146692, 146723, 146821 and 146828.....
1498F	25045	Needle Set Screw for 146587.....
1513J	25043	Feed Lifting Rock Shaft Screw Center Nut for 52097 and 146662.....
1513J	25043	Feed Rock Shaft Screw Center Nut for 52097 and 143138.....
1518J	25036	Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut...
1518J	25036	Feed Rock Shaft Connecting Rod Hinge Screw Nut.....

No.	Plate	Name
1519J	25043	Feed Bar Screw Center (right) Nut for 56813.....
1520J	25044	Looper Ball Crank Pitman Ball Screw Stud (right) Nut for 146923 and 146924.....
1521R	25018	Thread Unwinder Thread Guide Nut for 151037.....
1547J	25049	Tension (needle thread) Releasing Shaft Stop Screw Nut.....
1607X	25043	Feed Dog Stop Screw Nut for 146530.....
1628X	25048	Thread (looper) Thread Tube Screw Stud Nut.....
1664J	25044	Looper Ball Crank Pitman End Bearing (left) Nut for 146739.....
1695J	25056	Presser Foot Plate Hinge Pin Set Screw Nut for 146838 and 161088.....
2102	25048	Tension (looper thread) Disc.....
2102	25049	Tension (needle thread) Disc.....
2767	25030	Knee Lifter Rock Shaft Knee Arm Plate with 356C, for 143285.....
4307	25041	Bed Slide (left) Spring for 146522.....
4879	25030	Foot Lifter Chain Connecting Link for 150452.....
4882	25030	Foot Lifter Treadle Shaft for 150452.....
6337	25030	Knee Lifter Rock Shaft Lifting Bracket with two 356C, for 146771.....
6439		Foot Lifter Chain, 36 in. to 45 in. with 56864 and 56865.....
7071	25050	NOTE: When ordering No. 6439, state length required. Thread (needle) Eyelet (side of arm) Position Screw Washer.....
7071	25051	Thread Lubricator Adaptor Screw Washer for 146809.....
7125	25030	Knee Lifter Rock Shaft Lifting Bracket Hook for 146771.....
8068	25051	Thread Lubricator Oil Reservoir Rivet Washer (inside) for 146808.....
8908	25016	Wrench (accessories).....
9525	25018	Thread Unwinder Thread Guide Nut Washer for 151037.....
10107	25047	Needle Bar Thread Retainer Spring for 146586.....
12361	25016	Machine Hinge Connection (accessories).....
16532	25037	Arm Dowel Pin.....
17822	25051	Thread Lubricator Oil Reservoir Rivet for 146808.....
21202	25051	Thread Lubricator Screw Washer for 146809.....
23535	25016	Wrench (accessories).....
26276	25058	Presser Foot Plate Hinge Pin for 146615, 146713, 146753, 146762, 146825, 146839, 146843, 146859, 161086, 161089, 161097 and 161099.....
26276	25055	Presser Foot Plate Connection Hinge Pin for 146859.....
26276	25059	Presser Foot Yielding Heel Connection Hinge Pin for 146615, 146753, 161097 and 161099.....
26276	25055	Presser Foot Yielding Heel Hinge Pin for 146615, 146753, 146859, 161097 and 161099.....
29043	25044	Looper Throw-out Spring Screw Washer for 146938.....
32572	25049	Tension (needle thread) Releasing Disc.....
37160	25055	Presser Foot Plate Connection Spring for 146859.....
37160	25059	Presser Foot Yielding Heel Connection Spring for 146615, 146753, 161097 and 161099.....
41400	25016	Machine Rest Pin (wood) Accessories.....
42483	25047	Needle Bar Thread Retainer Disc for 146586.....
42850	25016	Wrench (accessories).....
46865	25030	Knee Lifter Chain Link for 146764.....
50027J	25048	Thread (looper) Thread Tube Thread Guide Screw.....
50123E	25036	Oil Pump (centrifugal) Impeller Locking Screw.....
50163XC	25047	Needle Bar Thread Retainer Screw for 146586.....
50169J	25044	Looper Throw-out Spring Screw for 146938.....
50191C	25043	Feed Lifting Rock Shaft Screw Center (left) for 52097.....
50191C	25043	Feed Rock Shaft Screw Center (left) for 52097.....
50222J	25051	Thread Lubricator Screw for 146809.....
50257J	25046	Oil Flow Window Cap Screw.....
50326C	25049	Tension (needle thread) Screw Stud for 59539.....
50554AL	25040	Bed Rotary Shaft Bushing (back) Set Screw.....
50554AL	25040	Bed Rotary Shaft Bushing (front) Set Screw.....

No.	Plate	Name
50579J	25043	Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder Screw for 146538.....
51159J	25044	Looper Throw-out Releaser Cap Screw for 146938.....
51276R		Thread Unwinder Spool Rest Bracket Screw for 151037.....
51283AL	25038	Machine Pulley Set Screw for 146512.....
51320AL	25044	Looper Ball Crank Arm Clamping Screw for 146897.....
51369E	25046	Oil Lead Screw.....
51369R	25039	Arm Top Cover Screw.....
51460E	25045	Thread (needle) Take-up Clamping Screw for 146634.....
51570C	25048	Tension (looper thread) Regulating Thumb Nut for 146618.....
51570C	25049	Tension (needle thread) Regulating Thumb Nut for 59539.....
51614W	25045	Pressure Regulating Thumb Screw Nut.....
51715AL	25040	Looper Ball Crank Connection Cap (upper) Screw Stud for 146557.....
51769C	25044	Looper Ball Crank Pitman Rod Nut for 146937.....
52097		Feed Lifting Rock Shaft Screw Center (left) 50191C with 1513J.....
52097		Feed Rock Shaft Screw Center (left) 50191C with 1513J.....
52267	25043	Feed Lifting Rock Shaft Crank Slide Block with Stud.....
54070	25049	Tension (needle thread) Bracket.....
54071	25049	Tension (needle thread) Releasing Shaft.....
54095	25045	Thread (needle) Take-up Plate for 146635.....
54242	25050	Slack Thread Controller Clamp.....
54865	25047	Needle Bar Thread Retainer Screw Washer for 146586.....
54872	25049	Tension (needle thread) Releasing Shaft Crank with 624AL.....
54988	25049	Tension (needle thread) Releasing Pin.....
56813		Feed Bar Screw Center (right) 313C with 1519J.....
56864		Foot Lifter Chain Hook (large) for 6439.....
56865		Foot Lifter Chain Hook (small) for 6439.....
56865	25030	Knee Lifter Chain Hook for 146764.....
59537	25048	Tension (looper thread) Spring Bushing (large).....
59537	25049	Tension (needle thread) Spring Bushing (large).....
59538	25048	Tension (looper thread) Spring Bushing (small).....
59538	25049	Tension (needle thread) Spring Bushing (small).....
59539		Tension (needle thread) Screw Stud 50326C with 51570C...
62827	25051	Thread Lubricator Oil Wick for 146807.....
64342	25040	Bed Rotary Shaft Collar with 454AL.....
64519	25039	Arm Top Cover Stitch Regulator Plunger Spring for 146507.....
68164	25045	Thread (needle) Take-up Spring for 146635.....
68261	25052	Tension Releaser Tension (needle thread) Releasing Spring for 146799.....
120341	25016	Tweezers (curved) Accessories.....
120344	25016	Oiler with 120345 (accessories).....
120345	25016	Oiler Spout for 120344 (accessories).....
120440	25016	Screw Driver (accessories).....
121108	25016	Screw Driver (accessories).....
121449	25064	Edge Guide with Adjustable Edge Folder on Shank Clamping Plate.....
121449	25065	Hemmer on Shank (turndown) Clamping Plate.....
121449	25059	Lap Seam Feller Clamping Plate.....
121741	25016	One Quart Can of Light Grade Stainless Oil (accessories).....
124371	25051	Thread Lubricator Oil Reservoir Rivet Washer (outside) for 146808.....
126150		Looper Holder Rock Shaft Bracket Screw Washer for 146513.....
126249	25030	Foot Lifter Treadle for 150452.....
126250	25030	Foot Lifter Treadle Shaft Spring for 150452.....
128551	25044	Looper Ball Crank Pitman Ball Screw Stud (right) Nut Locking Plate for 146923 and 146924.....

No.	Plate	Name
131032	25057	Feed Dog, 17 Teeth (16 teeth to the inch) for Lap Seam Felling, Plain Sewing and French Seaming, for 3/32 in.-1/8 in., 5/32 in.-3/16 in. and 7/32 in.-1/4 in. gauges, for 146763 and 146803.....
		NOTE: When ordering No. 131032, state gauge required.
131696	25048	Tension (looper thread) Thread Guide.....
131696	25049	Tension (needle thread) Thread Guide.....
131740	25048	Tension (looper thread) Spring.....
131741	25049	Tension (needle thread) Spring.....
131927	25040	Looper Ball Crank Connection Cap (upper) Screw Stud for 146557.....
131928	25040	Looper Ball Crank Connection Cap (upper) Screw Stud Nut Lock Washer for 146557.....
132790	25040	Looper Ball Crank Connection Ball Sleeve (two pieces) for 146558.....
139110	25045	Needle Bar Connecting Stud Oil Pad (wick).....
139111	25045	Needle Bar Connecting Stud Slide Block.....
139134	25059	Presser Foot Yielding Heel for 146615 and 161099.....
139135	25059	Presser Foot Plate for 146615.....
139148	25047	Thread (looper) Take-up Stripper Staple for 146603.....
139158	25050	Thread (looper) Thread Guide (left).....
139158	25050	Thread (looper) Thread Guide (right).....
139462	25045	Presser Bar.....
139489	25059	Presser Foot Yielding Heel for 146753.....
139490	25059	Presser Foot Plate for 146753.....
140050J	25041	Face Plate Screw (upper).....
140061J	25041	Face Plate Screw (lower).....
140224J	25051	Thread Lubricator Adaptor Screw for 146809.....
140230C	25036	Feed Lifting Rock Shaft Connecting Rod Hinge Screw.....
140230C	25036	Feed Rock Shaft Connecting Rod Hinge Screw.....
140239J	25050	Slack Thread Controller Position Screw.....
140239AL	25040	Oil Wick Position Bracket Screw for 146606.....
140256AL	25036	Feed Eccentric Stop Screw (7 stitch).....
140258AL	25036	Feed Eccentric Stop Screw (14 stitch).....
140278C	25043	Feed Rock Shaft Screw Center (right) for 143138.....
140296AL	25036	Arm Shaft (horizontal) Bushing (center) Set Screw.....
140296AL	25036	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw.....
140298AL	25036	Arm Shaft (upright) Bushing (lower) Set Screw.....
140298AL	25036	Arm Shaft (upright) Bushing (upper) Set Screw.....
140331AL	25036	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw.....
140333AL	25036	Feed Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear Position Screw.....
140351AL	25030	Knee Lifter Rock Shaft Knee Arm Hub Clamping Screw for 143284.....
140351AL	25030	Knee Lifter Rock Shaft Stop Dog Clamping Screw for 146769 and 146770.....
140359E	25036	Arm Shaft (horizontal) Screw Plug (front).....
140439E	25040	Looper Holder Rock Shaft Oil Plug Screw for 146569.....
140440J	25045	Needle Bar Bushing (upper) Oil Plug Screw.....
140441W	25045	Pressure Regulating Thumb Screw.....
140442C	25048	Tension (looper thread) Screw Stud for 146618.....
140443J	25049	Tension (needle thread) Bracket Screw.....
140443J	25050	Thread (needle) Thread Guide Bracket Screw.....
140488C	25043	Feed Lifting Rock Shaft Screw Center (right) for 146662.....
140542AL	25036	Needle Bar Crank Position Screw.....
140546C	25047	Needle Bar Thread Retainer Screw for 146586.....
140549E	25036	Stitch Regulator Locking Slide Spring Screw for 143134.....
140552AL	25036	Needle Bar Connecting Link Hinge Stud Clamping Screw.....
140553E	25037	Oil Removing Wick (head end) Holder Body Hinge Screw for 146747.....
140566AL	25036	Feed Eccentric Stop Screw (6 stitch).....
		NOTE: No. 140566AL is regularly furnished with No. 253-201 Machine.

No.	Plate	Name
140568AL	25036	Feed Eccentric Stop Screw (8 stitch).....
140676X	25038	Arm Top Cover Stitch Regulator Plunger Hole Plug Screw for 146830.....
140695X	25043	Feed Dog Stop Screw for 146530.....
140734E	25037	Looper Holder Rock Shaft Bracket Screw for 146513.....
143008	25036	Arm Shaft (horizontal) Bushing (center).....
143024	25036	Bed Hole Plug.....
143031	25043	Feed Bar Screw Center Oil Wick for 143033.....
143032	25043	Feed Bar Screw Center Oil Wick Holder for 143033.....
143033	25043	Feed Bar Screw Center Oil Wick Holder 143032 with 143031.....
143039	25043	Feed Lifting Rock Shaft Cap.....
143042	25043	Feed Lifting Rock Shaft Crank Slide Block Oil Wick for 146540.....
143048	25043	Feed Rock Shaft Cap.....
143050	25043	Feed Rock Shaft Crank with 157R, for 146543.....
143052	25043	Feed Rock Shaft Screw Center Front Oil Wick Holder for 146547.....
143061	25046	Oil Flow Body Gasket.....
143062	25046	Oil Flow Window.....
143063	25046	Oil Flow Window Cap.....
143065	25046	Oil Pipe Clamping Sleeve for 146597.....
143066	25046	Oil Pipe Clamping Sleeve Nut for 146597.....
143071	25046	Oil Pump (centrifugal) Body Position Pin.....
143073	25046	Oil Pump (centrifugal) Impeller.....
143085	25036	Stitch Regulator for 143134.....
143086	25036	Stitch Regulator Locking Slide for 143134.....
143087	25036	Stitch Regulator Locking Slide Ratchet Wheel for 146652....
143088		Stitch Regulator Locking Slide Ratchet Wheel Pin.....
143124	25010	Oil Pipe Clamping Sleeve for 146594, 146595 and 146596.....
143125	25010	Oil Pipe Clamping Sleeve Nut for 146594, 146595 and 146596.....
143126		Looper Holder Rock Shaft Bracket Oil Pipe Clamping Sleeve Adaptor.....
143126	25046	Oil Pipe Clamping Sleeve Adaptor for 146660.....
143126		Oil Pipe Clamping Sleeve Adaptor (fastened to Bed).....
143134		Stitch Regulator 143085 with 140549E, 143086 and 143378, for 146652.....
143138		Feed Rock Shaft Screw Center (right) 140278C with 1513J..
143236	25036	Arm Shaft (horizontal) Screw Plug (front) Washer (fiber)....
143283	25030	Knee Lifter Rock Shaft Knee Arm for 143285.....
143284	25030	Knee Lifter Rock Shaft Knee Arm Hub with 356C and 140351AL, for 143285.....
143285		Knee Lifter Rock Shaft Knee Arm complete Nos. 2767, 143283 and 143284 for 146771.....
143293		Dummy Shaft for 146652.....
143308	25016	Machine Cushion (felt) Accessories.....
143370	25046	Oil Lead.....
143378	25036	Stitch Regulator Locking Slide Spring for 143134.....
146006	25042	Bed Slide (right, button type) for 146007.....
146007	25042	Bed Slide (right, button type) complete for Throat Plates with no off-set, Nos. 1423X, 146006, 146524, 146525 and two 240C.....
146061	25042	Bed Slide (right, latch type) for 146062.....
146062	25042	Bed Slide (right, latch type) complete for Throat Plates with no off-set, Nos. 146061, 146688, 146689, 146690, 146691 and four 1470X.....
146057	25016	Wrench (socket) for 140552 (accessories).....
*146501		Arm with Trade Mark and two Trade Mark Rivets.....

NOTE: Due to the accuracy required for gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.

No.	Plate	Name
146505	25036	Arm Shaft (upright) Bushing (lower).....
146506	25039	Arm Top Cover for 146507.....
146507		Arm Top Cover with Stitch Regulator Plunger complete, Nos. 64519, 146506, 146509, 146510 and 146511.....
146508	25039	Arm Top Cover Gasket (cork).....
146509	25039	Arm Top Cover Stitch Regulator Plunger for 146507.....
146510	25039	Arm Top Cover Stitch Regulator Plunger Cap for 146507....
146511	25039	Arm Top Cover Stitch Regulator Plunger Stop Ring for 146507.....
146512	25038	Machine Pulley (disc, power) "V" belt groove (outside diameter of belt groove 2.9 in.) with two 51283AL.....
*146513		Bed with two each 126150 and 140734E.....
	NOTE:	Due to the accuracy required for gear alignment, Bed can- not be supplied separately and can only be sent out as a unit, Arm and Bed assembled.
146514	25037	Bed Leg (back).....
146516	25040	Bed Rotary Shaft for 146650.....
146518	25040	Bed Rotary Shaft Bushing (back).....
146519	25040	Bed Rotary Shaft Bushing (front).....
146520	25040	Bed Rotary Shaft Bushing (intermediate).....
146521	25041	Bed Slide (left) for 146522.....
146522	25041	Bed Slide (left) complete, Nos. 4307, 146521 and two 725X.....
146523	25058	Bed Slide (right, button type) for 146526.....
146524	25042	Bed Slide (right) Spring for 146007, 146526, 146835, 146846 and 146847.....
146525	25054	Bed Slide (right) Knob for 146007, 146526, 146835, 146846 and 146847.....
146526	25056	Bed Slide (right, button type) complete for Throat Plates with 3/64 in. off-set, Nos. 1423X, 146523, 146524, 146525 and two 240C.....
146528	25041	Face Plate.....
146529	25041	Face Plate Gasket.....
146530	25043	Feed Bar with 1607X and 140695X.....
146531	25059	Feed Dog, 15 teeth (14 teeth to the inch) for 146636.....
	NOTE:	When ordering No. 146531, state gauge required.
146534	25043	Feed Lifting Rock Shaft for 146536.....
146536		Feed Lifting Rock Shaft 146534 with 146541 (for Agents only).....
146537	25036	Feed Lifting Rock Shaft Connecting Rod for 146652.....
146538		Feed Lifting Rock Shaft Crank with 50579J and 146540 (for Agents only).....
146539	25043	Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder for 146540.....
146540		Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder 146539 with 143042, for 146538.....
146541	25043	Feed Lifting Rock Shaft Screw Center Front Oil Wick for 146536 and 146547.....
146542	25043	Feed Rock Shaft with 152C, for 146543.....
146543		Feed Rock Shaft complete for 146544, Nos. 143050 and 146542.....
146544		Feed Rock Shaft 146543 with 146546 (for Agents only).....
146545	25036	Feed Rock Shaft Connecting Rod for 146652.....
146546	25043	Feed Rock Shaft Screw Center Front Oil Wick for 146544 and 146547.....
146547	25043	Feed Rock Shaft Screw Center Front Oil Wick Holder 143052 with 146541 and 146546.....
146548	25044	Looper (back) closed eye.....
	NOTE:	When ordering No. 146548, state gauge required.
146549	25044	Looper (front) closed eye.....
	NOTE:	When ordering No. 146549, state gauge required.
146550	25040	Looper Avoiding Eccentric with two 1259AL.....
146551	25037	Arm Screw Stud (back).....

No.	Plate	Name
146552	25037	Arm Screw (front).....
146553	25040	Looper Avoiding Eccentric Connection (forked) with two 896AL.....
146554	25040	Looper Avoiding Eccentric Slide Block.....
146556	25040	Looper Ball Crank for 146558.....
146557	25040	Looper Ball Crank Connection Nos. two each 896AL, 51715AL, 131927 and 131928, for 146558.....
146558		Looper Ball Crank Connection 146557 with 132790, 146556 and 164232, for 146650.....
146559	25040	Looper Ball Crank Hinge Pin.....
146565	25044	Looper Holder with 896AL and two 1253AL, for 146739.....
146567	25044	Looper Holder Bushing (eccentric) with 146647, for 146739.....
146568	25040	Looper Holder Hinge Pin.....
146569	25040	Looper Holder Rock Shaft with 140439E.....
*146570		Looper Holder Rock Shaft Bracket.....
NOTE: Due to the accuracy required for Looper Rock Shaft alignment, Looper Holder Rock Shaft Bracket cannot be supplied sepa- rately and can only be sent out as a unit Arm, Bed and Looper Holder Rock Shaft Bracket assembled.		
146571	25040	Looper Holder Rock Shaft Bushing (back).....
146572	25040	Looper Holder Rock Shaft Bushing (front).....
146573	25045	Needle Bar (hollow) for 146574.....
146574		Needle Bar complete, Nos. 146573 and 146587.....
NOTE: When ordering No. 146574, state gauge required.		
146575	25045	Needle Bar Bushing (lower).....
146576	25045	Needle Bar Bushing (upper).....
146580	25045	Needle Bar Bushing (lower and upper) Oil Wick for 146805.....
146581		Needle Bar Connecting Link 146724 with 146582 and 146725, for 146670.....
146582	25036	Needle Bar Connecting Link Hinge Stud for 146581.....
146585	25047	Needle Bar Thread Retainer Bracket for 146586.....
146586	25047	Needle Bar Thread Retainr Bracket complete, Nos. 10107, 140546C, 146585, 146665, 146666 and two each 42483, 50163XC and 54865.....
146587	25045	Needle Clamp with two 1498F, for 146574.....
NOTE: When ordering No. 146587, state gauge required.		
146588	25042	Needle Guard for 3/32 in. to 5/32 in. gauges.....
NOTE: When ordering No. 146588, state gauge required.		
146591	25046	Oil Flow Body.....
146593	25046	Oil Pipe for 146597.....
146594	25010	Oil Pipe with two each 143124 and 143125 for oiling Bed Rotary Shaft Intermediate Bearing.....
146595	25010	Oil Pipe with two each 143124 and 143125 for oiling Looper Rock Shaft Hinge Pin.....
146596	25010	Oil Pipe with two each 143124 and 143125 for oiling Thread (under) Take-up Shaft Front Bearing.....
146597	25046	Oil Pipe complete, from Oil Pump to Arm Shaft (horizontal) Center Bearing, Nos. 143065, 143066 and 146593 (for Agents only).....
146600	25046	Oil Pump (centrifugal) Cover.....
146603		Thread (looper) Take-up Stripper Plate 146625 with 237J, 139148, 146623, 146624, 146626, 146628 and two 190J.....
146604	25040	Oil Wick for oiling Looper Ball Crank Pitman End Bearing (left).....
146605	25040	Oil Wick Holder.....
146606	25040	Oil Wick Position Bracket with 140239AL.....
146608	25049	Presser Bar Lifting Lever.....
146609	24049	Presser Bar Lifting Lever Extension.....
146610	25049	Presser Bar Lifting Lever Spring.....
146611	25045	Presser Bar Spring.....

No.	Plate	Name
146612	25045	Presser Bar Spring Guide Pin.....
146615	25059	Presser Foot (triple hinged) complete for 3/32 in. to 5/16 in. gauges, Nos. 37160, 139134, 139135, 146850, 146851 and three 26276.....
		NOTE: When ordering No. 146615, state gauge required.
146616	25069	Set of Mated Gears for Lower Shaft consisting of Arm Shaft (upright) Bevel Gear (lower) and Bed Rotary Shaft Bevel Gear.....
146617	25050	Slack Thread Controller.....
146618		Tension (looper thread) Screw Stud 140442C with 51570C..
146619	25048	Tension (looper thread) Thread Guard.....
146620	25049	Tension (needle thread) Releasing Shaft Crank Connecting Link.....
146620	25052	Tension Releaser Tension (needle thread) Releasing Shaft Crank Connecting Link for 146801.....
146621	25040	Thread (looper) Take-up with 465AL.....
146622	25040	Thread (looper) Take-up Screw Washer (fiber).....
146623	25047	Thread (looper) Take-up Stripper for 146603.....
146624	25047	Thread (looper) Take-up Stripper Holder with 906AL, for 146603.....
146625	25047	Thread (looper) Take-up Stripper Plate for 146603.....
146626	25047	Thread (looper) Take-up Stripper Plate Support Plate for 146603.....
146627	25047	Thread (looper) Take-up Thread Guide (left).....
146628	25047	Thread (looper) Take-up Thread Guide (right) for 146603...
146629	25050	Thread (needle) Thread Guide Bracket.....
146630	25050	Thread (needle) Thread Guide Bracket Support.....
146631	25048	Thread (looper) Thread Tube.....
146632	25048	Thread (looper) Thread Tube Thread Guide.....
146633	25050	Thread (needle) Eyelet (side of arm).....
146634	25045	Thread (needle) Take-up with 51460E, for 146635.....
146635	25045	Thread (needle) Take-up complete, Nos. 1449J, 54095, 68164 and 146634.....
146636	25059	Throat Plate for 3/32 in. to 3/8 in. gauges, for 146531.....
		NOTE: When ordering No. 146636, state gauge required.
146637	25015	Machine Base and Oil Reservoir for 146638 (accessories)...
146638	25015	Machine Base and Oil Reservoir 146637 with 146639, 146693, 146695 and two 146640 (for Agents only) Accessories.....
146639	25015	Machine Base and Oil Reservoir Gasket (felt) for 146638 (accessories).....
146640	25015	Machine Pad (felt) for 146638 (accessories).....
146644	25042	Needle Guard, for 3/16 in. to 9/32 in. gauges.....
		NOTE: When ordering No. 146644, state gauge required.
146645	25042	Needle Guard, for 5/16 in. to 3/8 in. gauges.....
		NOTE: When ordering No. 146645, state gauge required.
146647	25044	Looper Holder Bushing Pin for 146567.....
146650		Bed Rotary Shaft 146516 with 146558.....
146651	25036	Arm Shaft (horizontal) with Needle Bar Crank for 146670.....
146652		Combination of Feed and Stitch Regulator Parts, Nos. 143087, 143134, 143293, 146537, 146545, 146775 and 146852.....
146657	25046	Oil Pump (centrifugal) Screen.....
146658	25046	Oil Pump (centrifugal) Screen Frame.....
146659	25046	Oil Pump (centrifugal) Body for 146660.....
146660		Oil Pump (centrifugal) Body 146659 with three 143126.....
146661	25036	Arm Shaft (upright).....
146662		Feed Lifting Rock Shaft Screw Center (right) 140488C with 1513J.....
146665	25047	Needle Bar Thread Retainer (lower) for 146586.....
146666	25047	Needle Bar Thread Retainer (upper) for 146586.....
146670		Arm Shaft (horizontal) 146651 with 146581.....

No.	Plate	Name
146671	25048	Thread (looper) Thread Tube Screw Stud Nut Washer.....
146672	25036	Arm Shaft (horizontal) Flanged Bushing (front).....
146676	25049	Presser Bar Lifting Bracket Lifter.....
146687		Bed Slide (right, latch type) for 146692.....
146688	25042	Bed Slide (right) Latch for 146062, 146692, 146723, 146821 and 146828.....
146689	25042	Bed Slide (right) Latch Guide for 146062, 146692, 146723, 146821 and 146828.....
146690	25042	Bed Slide (right) Latch Spring for 146062, 146692, 146723, 146821 and 146828.....
146691	25042	Bed Slide (right) Spring for 146062, 146692, 146723, 146821 and 146828.....
146692		Bed Slide (right, latch type) complete for Throat Plates with 3/64 in. off-set, Nos. 146687, 146688, 146689, 146690, 146691 and four 1470X.....
146693	25015	Machine Base and Oil Reservoir Oil Return Wick for 146638 (accessories).....
146694	25045	Presser Bar Guide Bracket with 1057AL.....
146695	25015	Machine Base and Oil Reservoir Oil Return Wick Position Pad (felt) for 146638 (accessories).....
146696	25037	Oil Removing Wick (head end) Hinge Plate and Cover for 146747.....
146697	25037	Oil Removing Wick (head end) Hinge Plate and Cover Gasket.....
146698	25037	Oil Removing Wick (head end) Holder Body Spring for 146746 and 146747.....
146700	25037	Oil Removing Wick (head end) Holder Body Stop and Spring Clip for 146747.....
146703	25045	Needle Bar Bushing (lower and upper) Oil Wick Clamp and Retainer for 146805.....
146711	25063	Feed Dog with row of teeth between needles, 14 teeth (14 teeth to the inch) for 5/32 in. to 3/8 in. gauges, for 146714 and 146778.....
	NOTE:	When ordering No. 146711, state gauge required.
146712	25058	Presser Foot Shank for 146713 and 146762.....
146713	25058	Presser Foot (hinged) complete for Lap Seam Felling, for 3/32 in. to 1/2 in. gauges, Nos. 26276, 146712 and 146729.....
	NOTE:	When ordering No. 146713, state gauge required.
146714	25063	Throat Plate for 5/32 in. to 3/8 in. gauges, for 146711.....
	NOTE:	When ordering No. 146714, state gauge required.
146715	25065	Feed Dog with row of teeth between needles, 13 teeth (10 teeth to the inch) for 3/16 in. to 3/8 in. gauges, for 146718.....
	NOTE:	When ordering No. 146715, state gauge required.
146718	25065	Throat Plate for 3/16 in. to 3/8 in. gauges, for 146715.....
	NOTE:	When ordering No. 146718, state gauge required.
146722		Bed Slide (right, latch type) for 146723.....
146723		Bed Slide (right, latch type) complete for Throat Plates with 9/64 in. off-set, Nos. 146688, 146689, 146690, 146691, 146722 and four 1470X.....
146724	25045	Needle Bar Connecting Link for 146581.....
146725	25045	Needle Bar Connecting Stud with 175E, for 146581.....
146729	25058	Presser Foot Plate for 146713.....
146732	25044	Looper Throw-out Releaser for 146938.....
146733	25044	Looper Throw-out Releaser Cap for 146938.....
146739	25044	Looper Holder 146565 with 1664J and 146567.....
146742	25042	Needle Guard Holder.....
146743	25042	Needle Guard Holder Bracket.....
146744	25037	Oil Removing Wick (head end) for 146746 and 146747.....
146745	25037	Oil Removing Wick (head end) Holder Body for 146746 and 146747.....
146746		Oil Removing Wick (head end) Holder Body 146745 with 146698 and 146744 (for Agents only).....

No.	Plate	Name
146747	25037	Oil Removing Wick (head end) Holder Body complete, Nos. 228E, 140553E, 146696, 146698, 146700, 146744 and 146745.....
146751	25045	Presser Bar Bushing (lower).....
146752	25045	Presser Bar Stop with 190J.....
146753	25059	Presser Foot (triple hinged) complete for 11/32 in. and 3/8 in. gauges, Nos. 37160, 139489, 139490, 146850, 146851 and three 26276.....
		NOTE: When ordering No. 146753, state gauge required.
146754	25044	Looper Throw-out Sleeve for 146938.....
146761	25057	Presser Foot Plate for 146762.....
146762	25057	Presser Foot (hinged) complete for plain sewing and French seaming, for 3/32 in. to 3/8 in. gauges, Nos. 26276, 146712 and 146761.....
		NOTE: When ordering No. 146762, state gauge required.
146763	25058	Throat Plate for Lap Seam Felling for 3/32 in. to 1/4 in. gauges, for 131032.....
		NOTE: When ordering No. 146763, state gauge required.
146764	25030	Knee Lifter Chain, 10-1/4 in. with 46865 and 56865, for 146779.....
146765	25030	Knee Lifter Rock Shaft for 146771.....
146766	25030	Knee Lifter Rock Shaft Hanger with two wood screws 1 in. No. 16 F.H., for 146771.....
146768	25030	Knee Lifter Rock Shaft Spring for 146771.....
146769	25030	Knee Lifter Rock Shaft Stop Dog (back) with 140351AL, for 146771.....
146770	25030	Knee Lifter Rock Shaft Stop Dog (front) with 140351AL, for 146771.....
146771	25030	Knee Lifter Rock Shaft complete for 146779, Nos. 1115X, 6337, 7125, 143285, 146765, 146768, 146769, 146770 and two 146766.....
146772	25060	Feed Dog. 15 teeth (14 teeth to the inch) for 146773.....
		NOTE: When ordering No. 146772, state gauge required.
146773	25060	Throat Plate for 3/32 in.-1/8 in., 5/32 in.-3/16 in., 7/32 in.-1/4 in., 9/32 in.-5/16 in. and 11/32 in.-3/8 in. gauges, for 146772.....
		NOTE: When ordering No. 146773, state gauge required.
146775	25069	Set of Mated Gears for (upper) Shaft consisting of Arm Shaft (upright) Bevel Gear (upper) and Feed Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear for 146652.....
146778	25066	Throat Plate for 5/32 in. to 3/8 in. gauges, for 146711.....
		NOTE: When ordering No. 146778, state gauge required.
146779	25030	Knee Lifter complete, Nos. 146764 and 146771.....
146789	25036	Arm Shaft (horizontal) Flanged Bushing (back).....
146790	25036	Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube with Holder.....
146791	25052	Tension Releaser Presser Bar Lifting Lever for 146799.....
146792	25052	Tension Releaser Tension (looper thread) Releaser for 146801.....
146794	25052	Tension Releaser Tension (looper thread) Releaser Slide for 146801.....
146795	25052	Tension Releaser Thread (looper) Uncurler for 146801.....
146795	25048	Thread (looper) Uncurler.....
146796	25052	Tension Releaser Thread (looper) Uncurler Plate (back) for 146801.....
146797	25052	Tension Releaser Thread (looper) Uncurler Plate (front) for 146801.....
146799	25052	Tension Releaser Tension (looper thread) Releaser complete, Nos. 110C, 68261, 146791 and 146801.....
146801		Tension Releaser Tension (looper thread) Releaser for 146799, Nos. 110C, 146620, 146794, 146796, 146797 and two each 72C, 207J, 146792 and 146795.....

No.	Plate	Name
146802	25066	Feed Dog, 17 teeth (16 teeth to the inch) for 3/32 in. and 1/8 in. gauges, for 146803.....
	NOTE:	When ordering No. 146802, state gauge required.
146803	25057	Throat Plate for plain sewing and French seaming for 3/32 in. to 3/8 in. gauges, for 131032 and 146802.....
	NOTE:	When ordering No. 146803, state gauge required.
146804	25045	Needle Bar Bushing (lower and upper) Oil Wick for 146805.....
146805	25045	Needle Bar Bushing (lower and upper) Oil Wick complete, Nos. 146703, 146804 and two 146580.....
146806	25051	Thread Lubricator Oil Pad Holder for 146807.....
146807		Thread Lubricator Oil Pad Holder 146806 with 62827, 240439 and 241755, for 146808.....
146808		Thread Lubricator complete for 146809, Nos. 8068, 17822, 124371 and 146807.....
146809	25051	Thread Lubricator 146808 with 7071, 21202, 50222J, 140224J and 146810.....
146810	25051	Thread Lubricator Adaptor for 146809.....
146820		Bed Slide (right) Latch Type for 146821.....
146821		Bed Slide (right, latch type) complete for Throat Plates with 3/16 in. off-set, Nos. 146688, 146689, 146690, 146691, 146820 and four 1470X.....
146823	25054	Feed Dog, 16 teeth (14 teeth to the inch) for French seaming for 7/16 in. and 1/2 in. gauges, for 146826.....
146824	25054	Presser Foot Plate for 146825.....
146825	25054	Presser Foot (hinged) complete for French seaming, for 7/16 in. and 1/2 in. gauges, Nos. 26276, 146824 and 146838.....
146826	25054	Throat Plate for French seaming for 7/16 in. and 1/2 in. gauges, for 146823.....
	NOTE:	When ordering No. 146826, state gauge required.
146827		Bed Slide (right, latch type) for 146828.....
146828		Bed Slide (right, latch type) complete for Throat Plates with 3/32 in. off-set, Nos. 146688, 146689, 146690, 146691, 146827 and four 1470X.....
146829	25038	Arm Top Cover for 146830.....
146830		Arm Top Cover 146829 with 140676X (for Agents only).....
	NOTE:	No. 146830 is used to prevent tampering with the stitch set.
146834	25055	Bed Slide (right, button type) for 146835.....
146835	25061	Bed Slide (right, button type) complete for Throat Plates with 3/32 in. off-set, Nos. 1423X, 146524, 146525, 146834 and two 240C.....
146836	25061	Feed Dog with row of teeth between needles, 17 teeth (14 teeth to the inch) for 146840.....
	NOTE:	When ordering No. 146836, state gauge required.
146837	25056	Presser Foot Plate for 146839.....
146838	25056	Presser Foot Shank with 910AL and 1695J, for 146825, 146839, 146843 and 161086.....
146839	25056	Presser Foot (hinged) Complete for Piecing or Goring, for 1/8 in. and 5/32 in. gauges, Nos. 26276, 146837 and 146838.....
	NOTE:	When ordering No. 146839, state gauge required.
146840	25061	Throat Plate for 5/32 in. to 3/8 in. gauges, for 146836.....
	NOTE:	When ordering No. 146840, state gauge required.
146841	25064	Feed Dog, 17 teeth (16 teeth to the inch) for 146844.....
	NOTE:	When ordering No. 146841, state gauge required.
146842	25064	Presser Foot Plate for 146843.....
146843	25064	Presser Foot (hinged) complete, Nos. 26276, 146838 and 146842.....
	NOTE:	When ordering No. 146843, state gauge required.
146844	25064	Throat Plate for 3/8 in. to 1/2 in. gauges, for 146841.....
	NOTE:	When ordering No. 146844, state gauge required.
146845	25042	Needle Guard, for 7/16 in. and 1/2 in. gauges.....
	NOTE:	When ordering No. 146845, state gauge required.

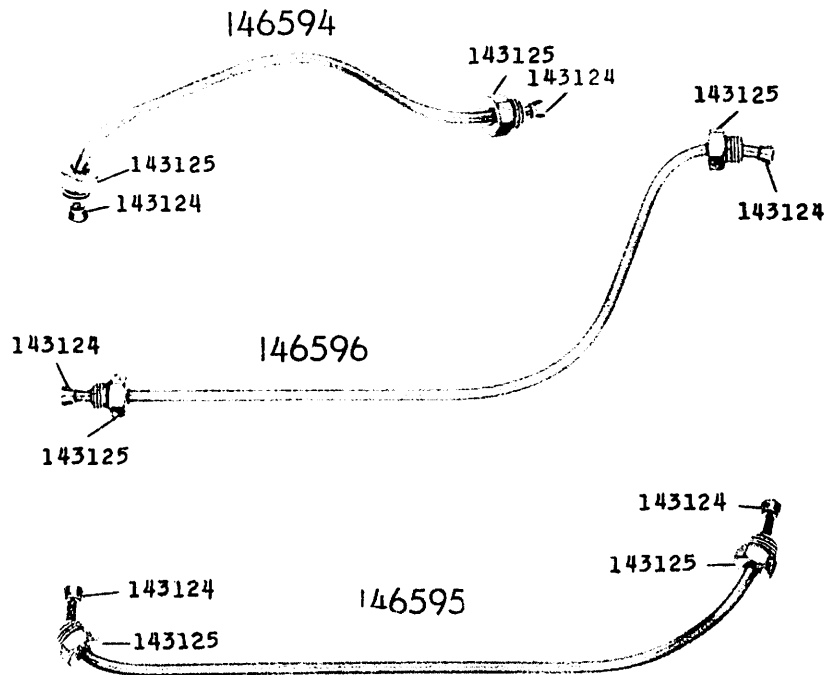
No.	Plate	Name
146846	25054	Bed Slide (right, button type) complete for Throat Plates with 9/64 in. off-set, Nos. 1423X, 146524, 146525, 146848 and two 240C.....
146847	25067	Bed Slide (right, button type) complete for Throat Plates with 3/16 in. off-set, Nos. 1423X, 146524, 146525, 146849 and two 240C.....
146848	25054	Bed Slide (right, button type) for 146846.....
146849	25067	Bed Slide (right, button type) for 146847.....
146850	25055	Presser Foot Shank for 146615, 146753, 146859, 161097 and 161099.....
146851	25055	Presser Foot Plate Connection for 146859.....
146851	25059	Presser Foot Yielding Heel Connection for 146615, 146753, 161097 and 161099.....
146852		Feed Eccentric 147125 with Feed Eccentric Body for 146652.....
146854	25056	Feed Dog with row of teeth between needles, 17 teeth (14 teeth to the inch) for piecing and goring, for 1/8 in. and 5/32 in. gauges, for 146855.....
146855	25056	NOTE: When ordering No. 146854, state gauge required. Throat Plate for piecing or goring, for 1/8 in. and 5/32 in. gauges, for 146854.....
146856	25055	NOTE: When ordering No. 146855, state gauge required. Feed Dog with row of teeth between needles, 17 teeth (14 teeth to the inch) for sleeving and straight run lap seam felling, for 3/16 in., 7/32 in.-1/4 in., 9/32 in.-5/16 in. and 11/32 in.-3/8 in. gauges, for 146860.....
146858	25055	NOTE: When ordering No. 146856, state gauge required. Presser Foot Yielding Heel for 146859.....
146859	25055	Presser Foot (triple hinged) complete for sleeving and straight run lap seam felling, for 3/32 in. to 3/8 in. gauges, Nos. 37160, 146850, 146851, 146858, 146862 and three 26276.....
146860	25055	NOTE: When ordering No. 146859, state gauge required. Throat Plate for sleeving and straight run lap seam felling, for 3/16 in., 7/32 in.-1/4 in., 9/32 in.-5/16 in. and 11/32 in.-3/8 in. gauges, for 146856.....
146862	25055	NOTE: When ordering No. 146860, state gauge required. Presser Foot Plate for 146859.....
146877	25037	Bed Leg (front, long).....
146897	25044	Looper Ball Crank Arm with 51320AL, for 146923.....
146904	25044	Looper Throw-out Spring for 146938.....
146919		Looper Ball Crank Pitman Head (right) with 146948, for 146923 and 146924.....
146923	25044	Looper Ball Crank Arm 146897 with 1520J, 128551 and 146919.....
146924		Looper Throw-out Device and Pitman Rod complete, Nos. 1520J, 128551, 146919 and 146938 (for Agents only).....
146936	25044	Looper Ball Crank Pitman Rod for 146937.....
146937	25044	Looper Ball Crank Pitman Rod 146936 with 51769C, for 146938.....
146938		Looper Ball Crank Pitman Rod with Throw-out Device complete for 146924, Nos. 29043, 50169J, 146732, 146733, 146754, 146904, 146937 and two 51159J.....
146948	25044	Looper Ball Crank Pitman Ball Screw Stud (right) for 146919.....
147111	25036	Arm Shaft (upright) Bushing (upper).....
147125	25036	Feed Eccentric for 146852.....
150203	25018	Thread Unwinder Spool Rest Cushion (felt) for 151037.....
150451	25030	Foot Lifter Treadle Shaft Stand for 150452.....
150452	25030	Foot Lifter Treadle complete, Nos. 4879, 4882, 126249, 126250, 150451 and two wood screws 1 in., No. 16 F.H.....
150855	25016	Wrench (socket) Accessories.....
151032	25018	Thread Unwinder Base with 138R and three wood screws 1 in. No. 12 F.H., for 151037.....

No.	Plate	Name
151033	25018	Thread Unwinder Spool Rest Bracket for 151037.....
151034	25018	Thread Unwinder Spool Rest Bracket Rod for 151037.....
151035	25018	Thread Unwinder Thread Guide for 151037.....
151037	25018	Thread Unwinder complete, for four spools, Nos. 51276R, 151032, 151033, 151034, two 225257, four each 150203, 151035 and eight each 1521R and 9525.....
160587	25059	Lap Seam Feller (adjustable) on Shank, for light, medium, medium over light, medium heavy over medium and medium heavy over heavyweight material.....
		NOTE: When ordering No. 160587, needle gauge of Machine and weight of material must be stated.
160588	25063	Edge Folder Clamping Plate.....
160619	25059	Lap Seam Feller (adjustable) on Shank, for light, medium and medium heavy over medium weight material.....
		NOTE: When ordering No. 160619, needle gauge of Machine and weight of material must be stated.
160622	25059	Lap Seam Feller on Shank with Yielding (lower) scroll for medium heavy and heavyweight material.....
		NOTE: When ordering No. 160622, needle gauge of Machine and weight of material must be stated.
160944	25062	Lap Seam Feller (adjustable) on Shank, for light to heavyweight material.....
		NOTE: When ordering No. 160944, needle gauge of Machine and weight of material must be stated.
160945	25055	Lap Seam Feller (adjustable) on Shank, for light to heavy weight material.....
		NOTE: When ordering No. 160945, needle gauge of Machine and weight of material must be stated.
160946	25058	Lap Seam Feller (adjustable) on Shank, for light to heavy weight material.....
		NOTE: When ordering No. 160946, needle gauge of Machine and weight of material must be stated.
161084	25054	Edge Guide with Adjustable Edge Folder on Shank, for 1/4 in. to 1/2 in. needle gauge.....
		NOTE: When ordering No. 161084, state needle gauge required.
161085	25065	Presser Foot Plate for 161086.....
161086	25065	Presser Foot (hinged) complete for inserting labels and hemming overall pockets, Nos. 26276, 146838 and 161085.....
		NOTE: When ordering No. 161086, state gauge required.
161087	25065	Presser Foot Plate for 161089.....
161088	25065	Presser Foot Shank with 906AL and 1695J, for 161089.....
161089	25065	Presser Foot (hinged) complete for sewing overall material, Nos. 26276, 161087 and 161088.....
		NOTE: When ordering No. 161089, state gauge required.
161090	25065	Hemmer on Shank (turndown) for 5/16 in. to 5/8 in. hem, in steps of 1/16 in., for hemming overall pockets....
		NOTE: When ordering No. 161090, state size of hem and sample material or furnish finished sample and sample material.
161091	25061	Lap Seam Feller (adjustable) on Shank with Yielding lower scroll, for light to heavyweight materials.....
		NOTE: When ordering No. 161091, needle gauge of Machine and weight of material must be stated.
161092	25063	Edge Folder with Adjustable Edge Guide on Shank, for 3/16 in. to 1/2 in. needle gauge.....
		NOTE: When ordering No. 161092, state needle gauge required.
161093	25062	Lap Seam Feller on Shank for light and medium weight material.....
		NOTE: When ordering No. 161093, needle gauge of Machine and weight of material must be stated.
161095	25068	Presser Foot Plate for 161097.....
161096	25068	Presser Foot Yielding Heel for 161097.....

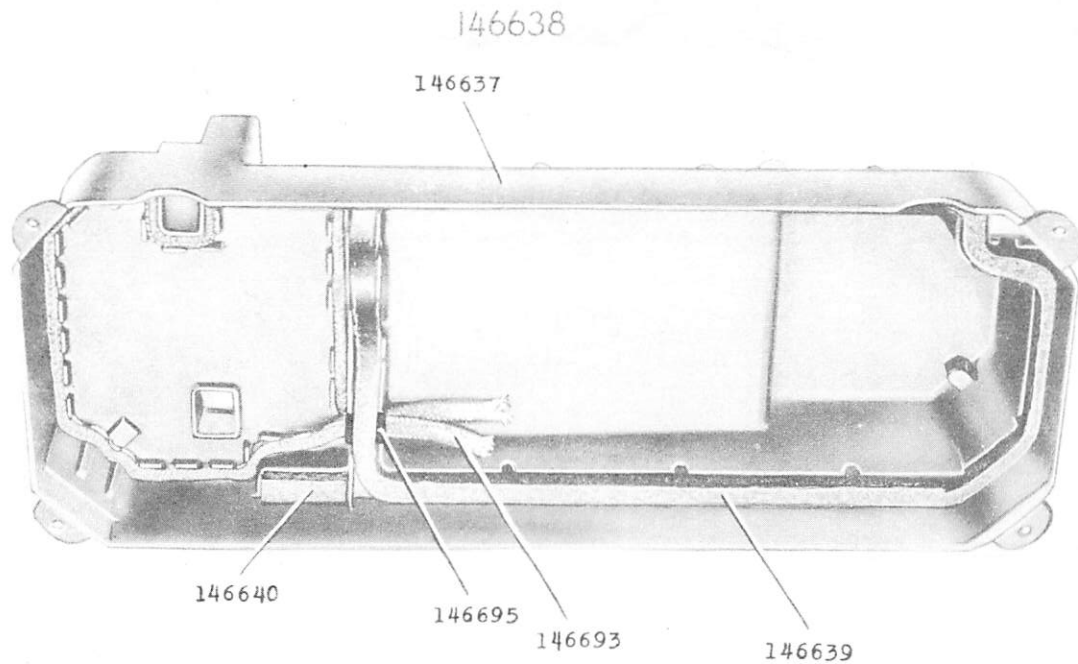
No.	Plate	Name
161097	25068	Presser Foot (triple hinged) complete, Nos. 37160, 146850, 146851, 161095, 161096 and three 26276.....
		NOTE: When ordering No. 161097, state gauge required.
161098	25067	Presser Foot Plate for 161099.....
161099	25067	Presser Foot (triple hinged) complete, Nos. 37160, 139134, 146850, 146851, 161098 and three 26276.....
		NOTE: When ordering No. 161099, state gauge required.
161100	25067	Feed Dog with row of teeth between needles, 17 teeth (14 teeth to the inch) for 161101.....
		NOTE: When ordering No. 161100, state gauge required.
161101	25067	Throat Plate for 11/32 in. to 1/2 in. gauges, for 161100.....
		NOTE: When ordering No. 161101, state gauge required.
164232	25040	Looper Ball Crank Connection Ball Sleeve Guide for 146558.....
201018C	25018	Thread Unwinder Spool Rest Set Screw for 225257.....
225257	25018	Thread Unwinder Spool Rest with 201018C, for 151037.....
240439	25051	Thread Lubricator Oil Pad Retainer for 146807.....
241755	25051	Thread Lubricator Oil Pad (felt) for 146807.....

SINGER Needles should be used
in **SINGER** Machines
These Needles and their Containers
are marked with the
Company's Trade Mark "**SIMANCO.****" 1

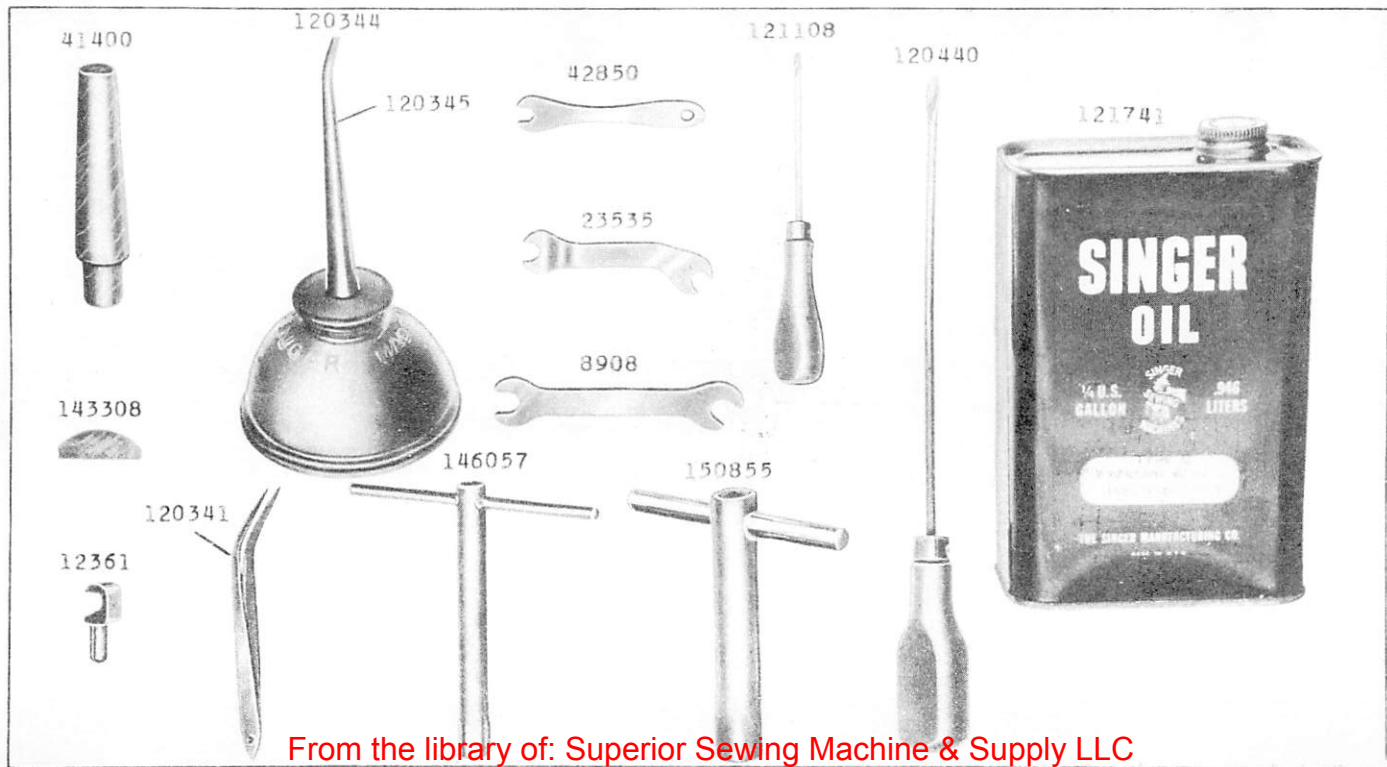
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"**FOR SINGER MACHINES**"
are NOT **SINGER** made needles. 2



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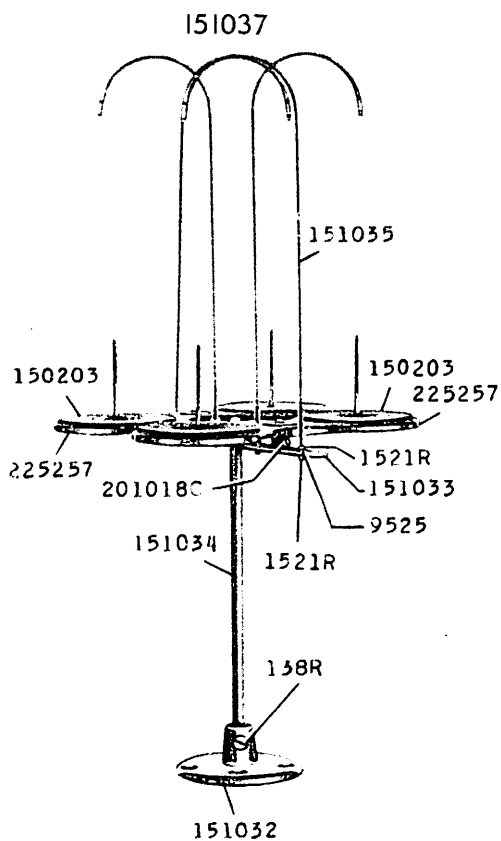


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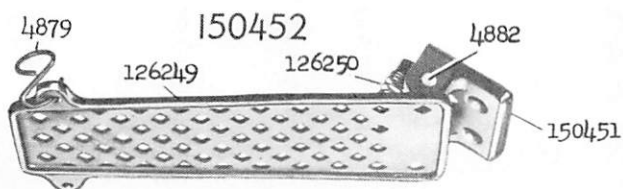


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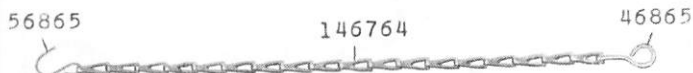
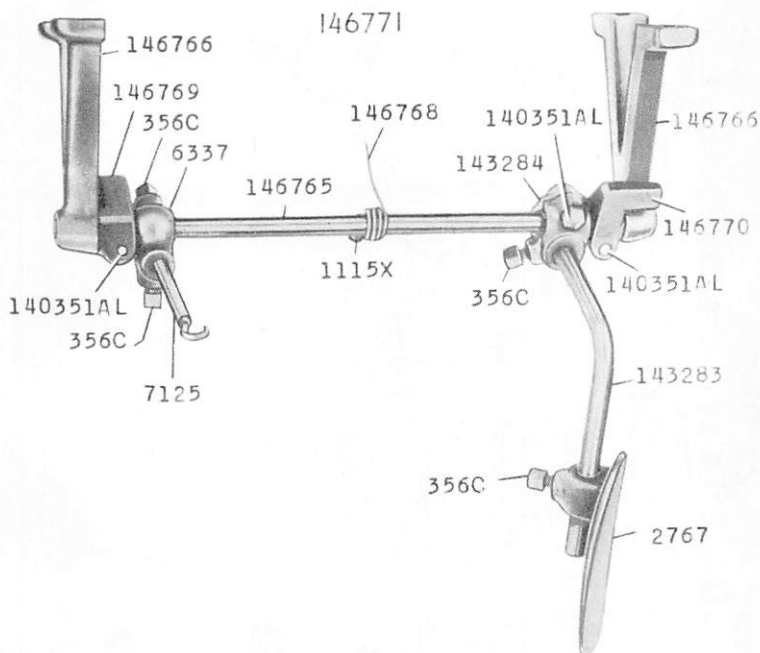


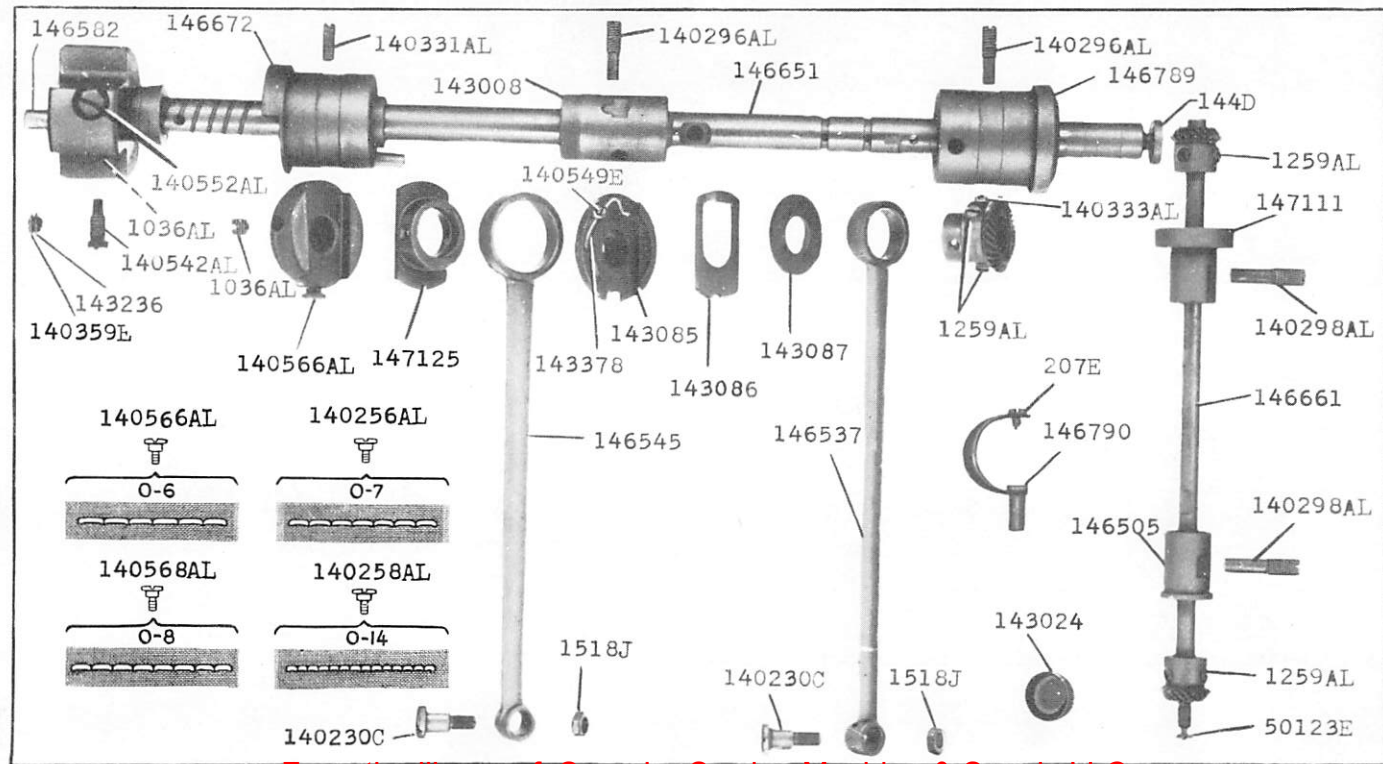
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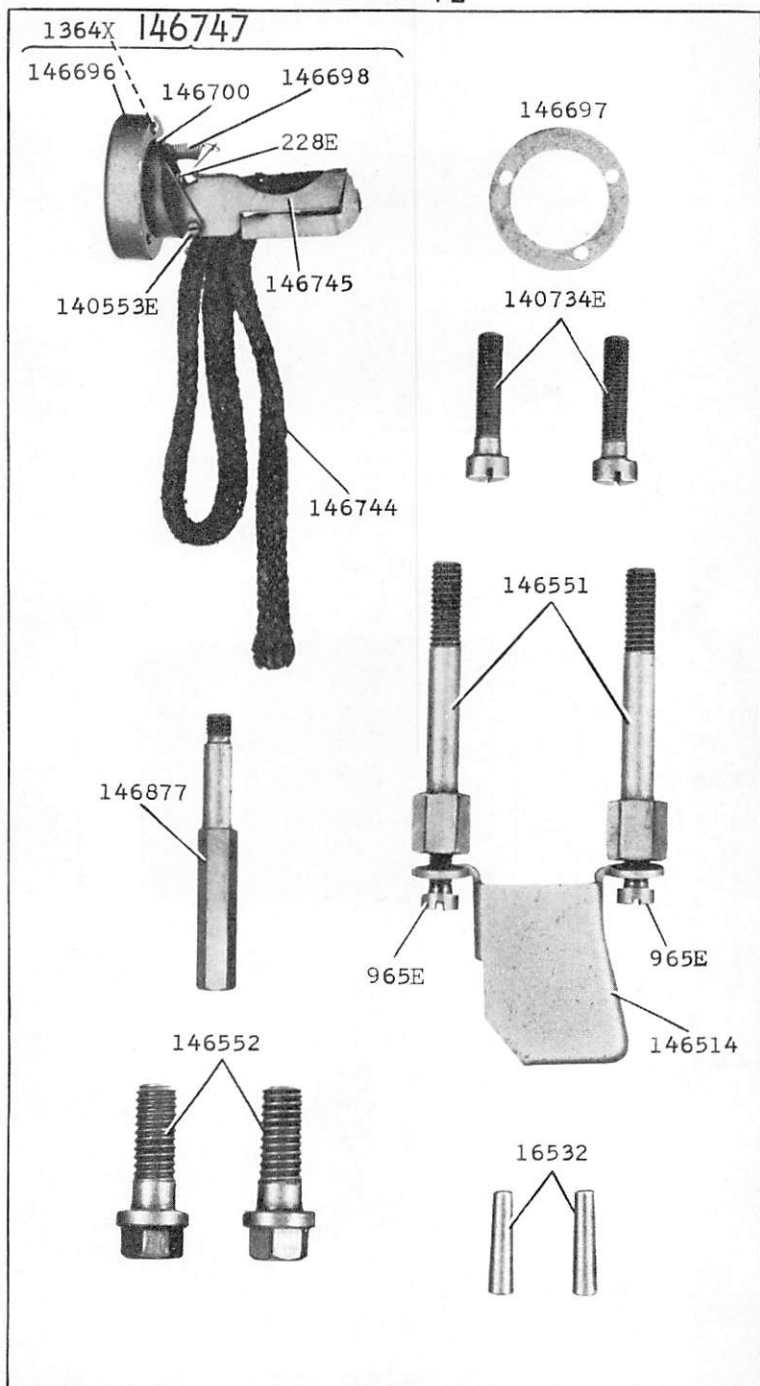




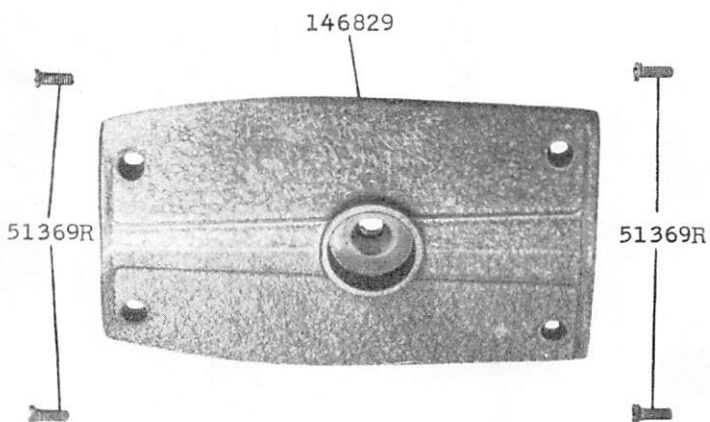
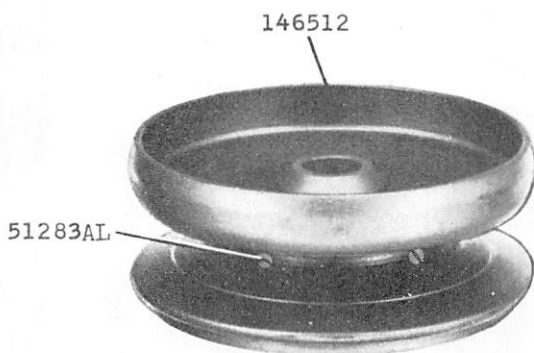
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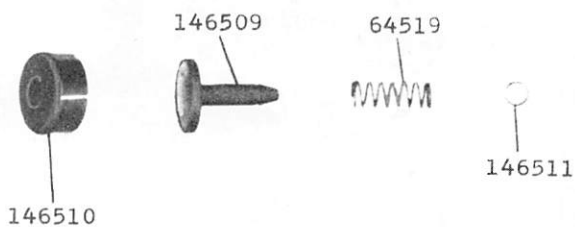
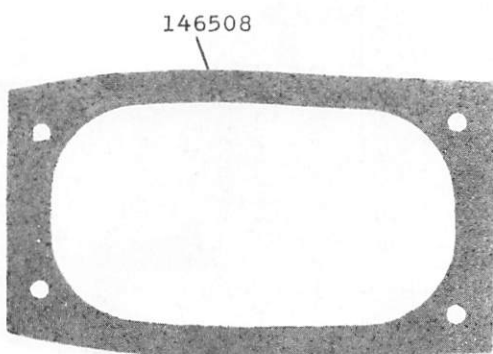
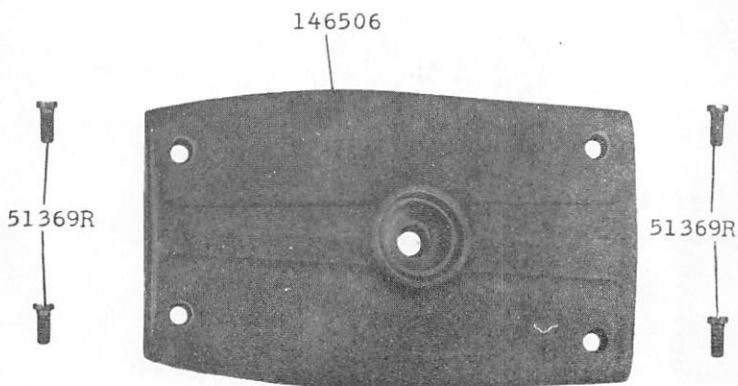
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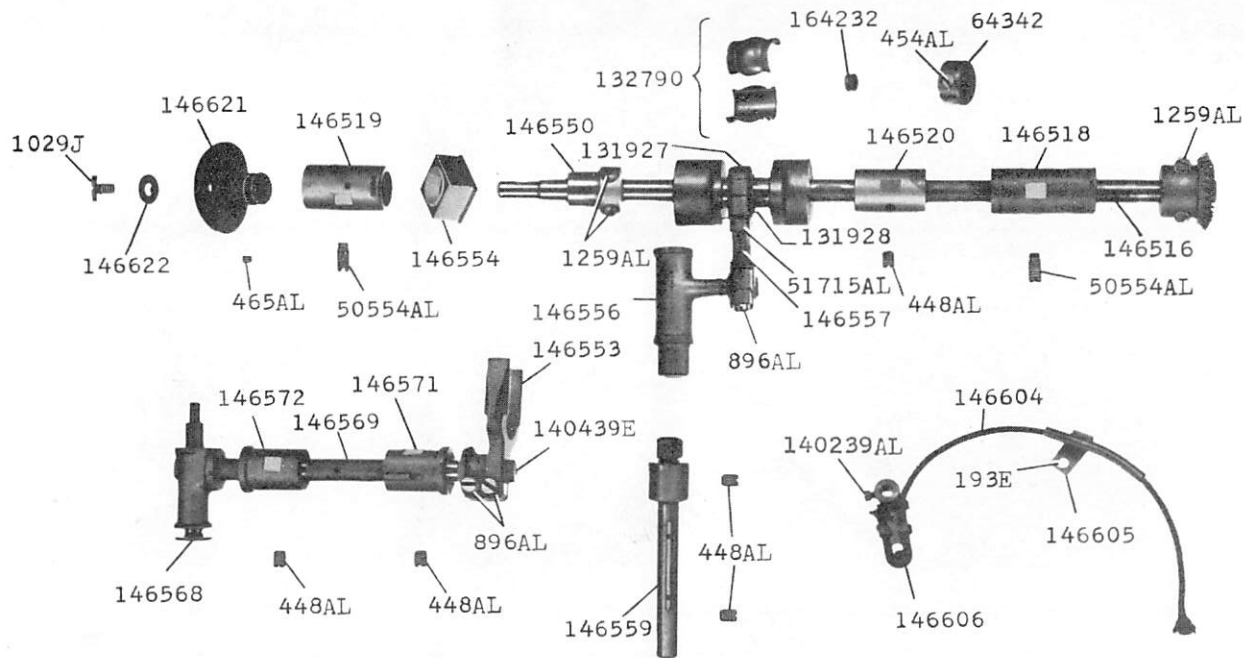


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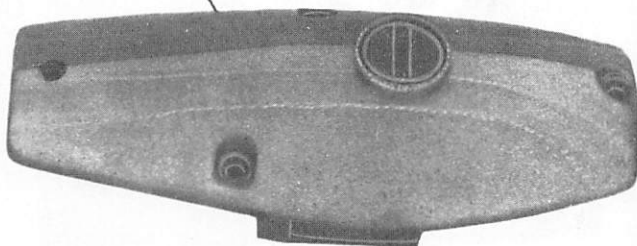
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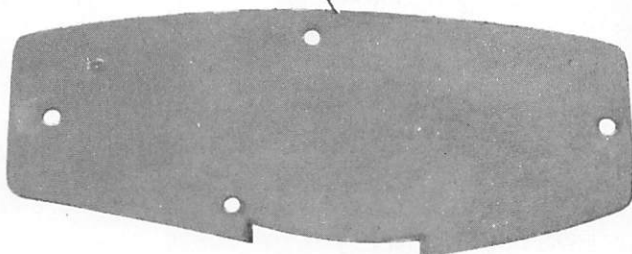
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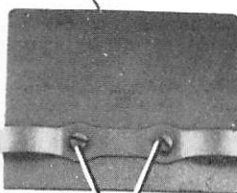
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146529



146522



146521

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146007

146062

146006

146061

146688

1423X

240C

1470X

146691

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146690

146689

1470X

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190J

190J

146588

146644

146645

146845

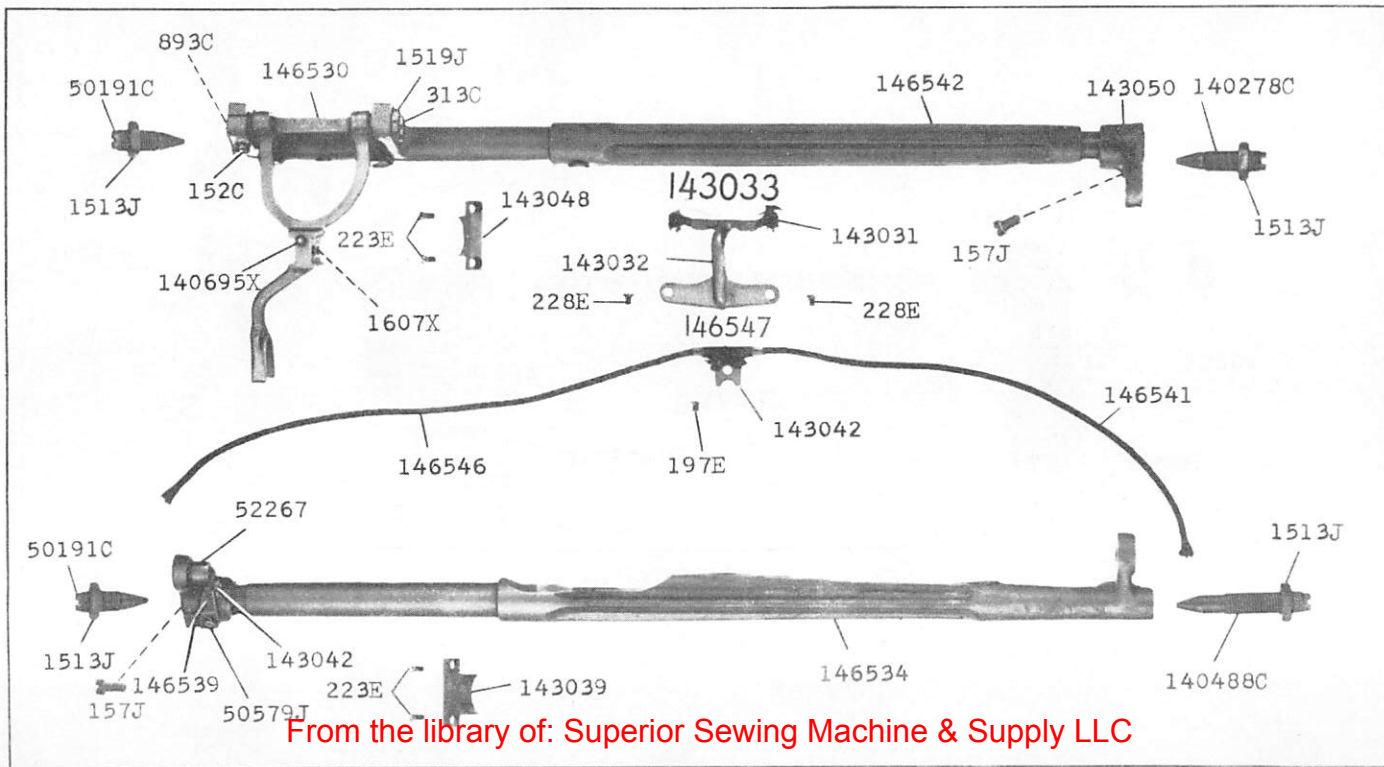
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9/32

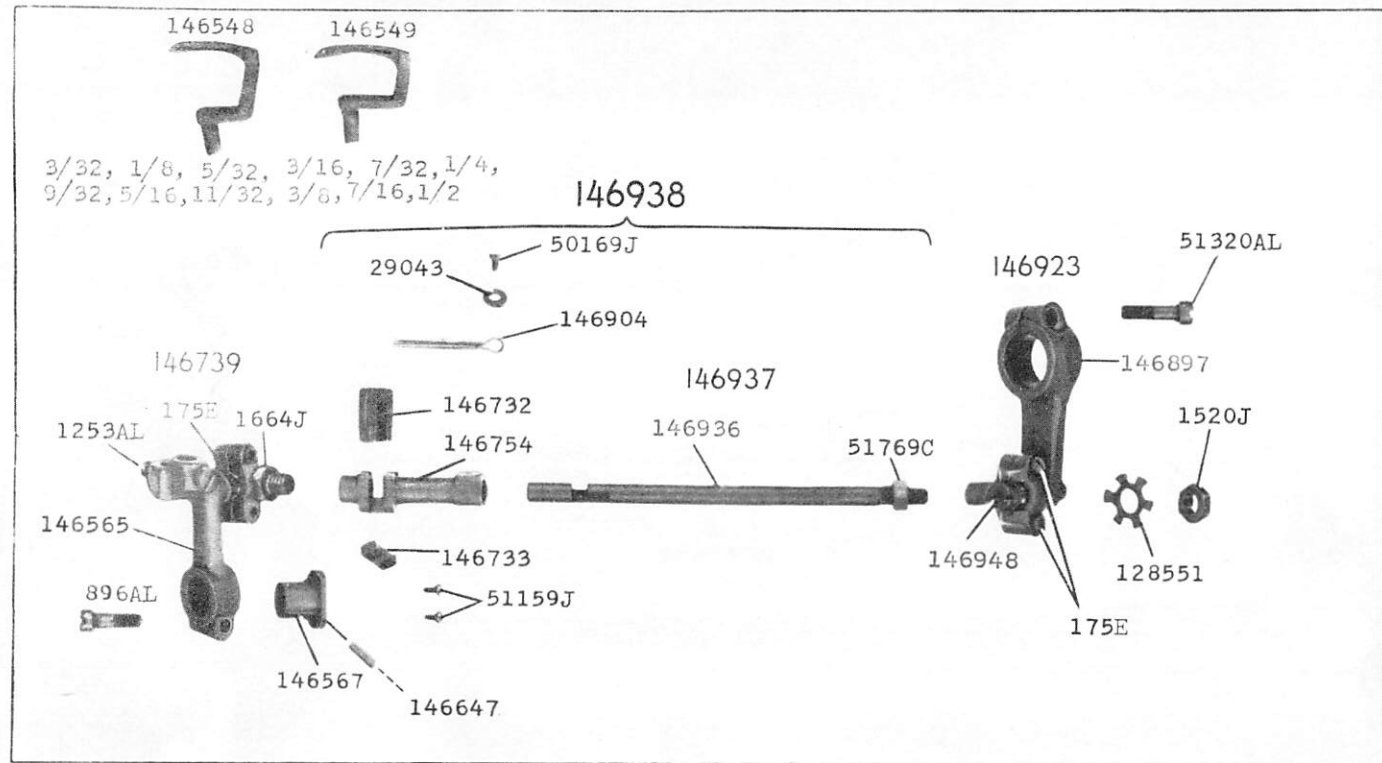
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3/8

7/16, 1/2

190J



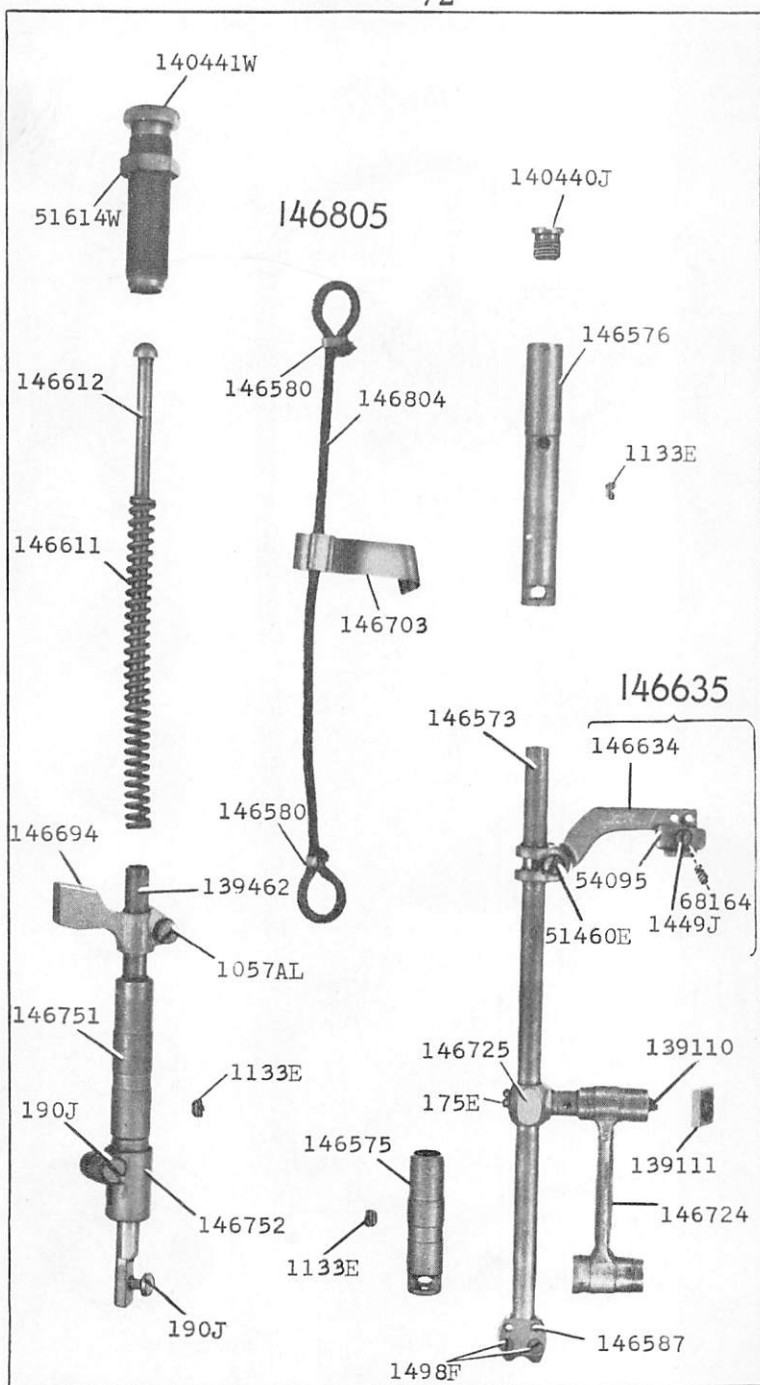
From the library of: Superior Sewing Machine & Supply LLC



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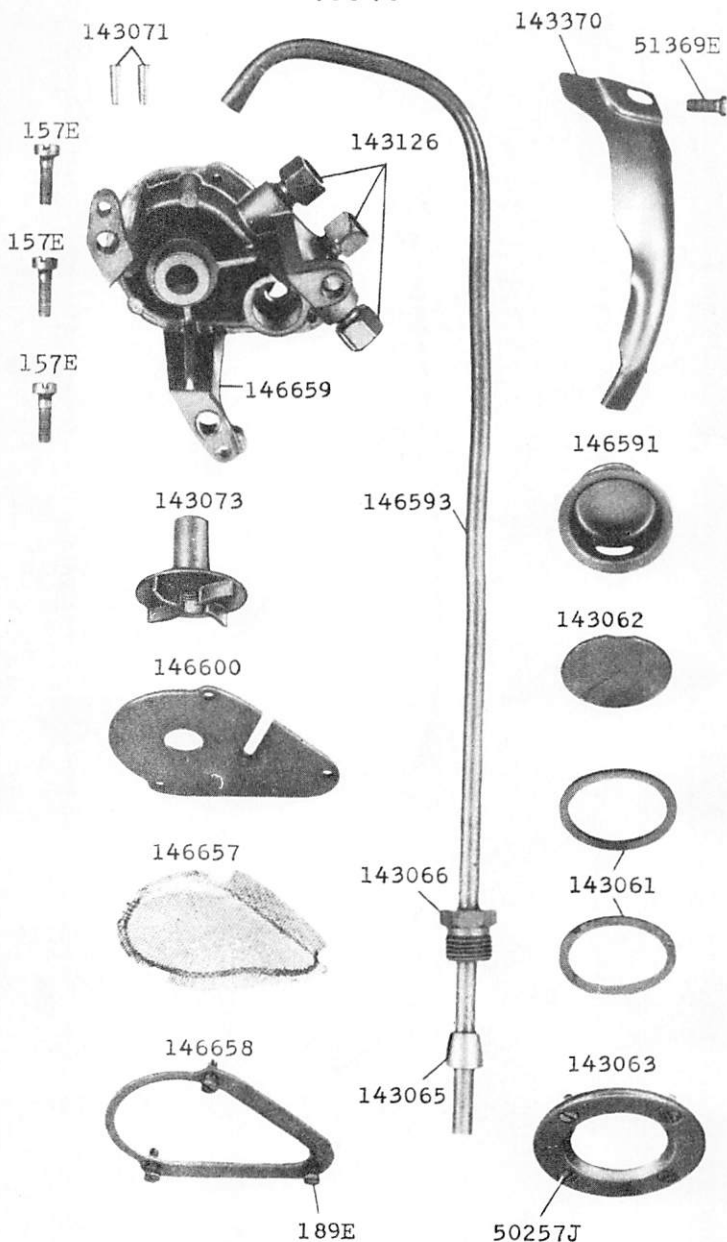
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25045-1/2

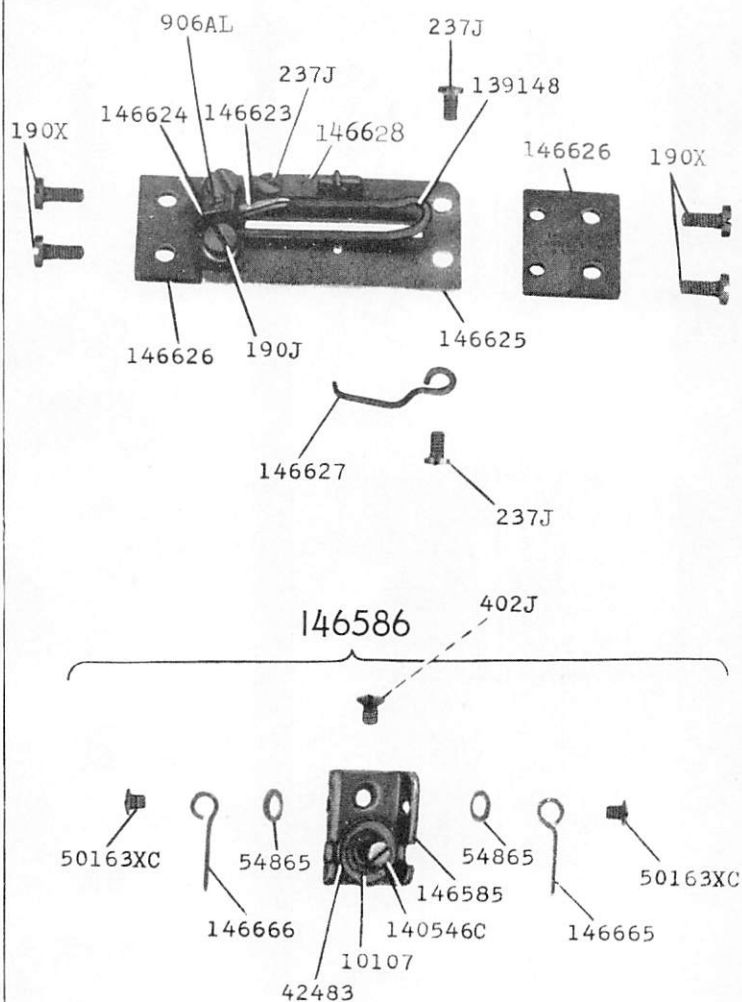


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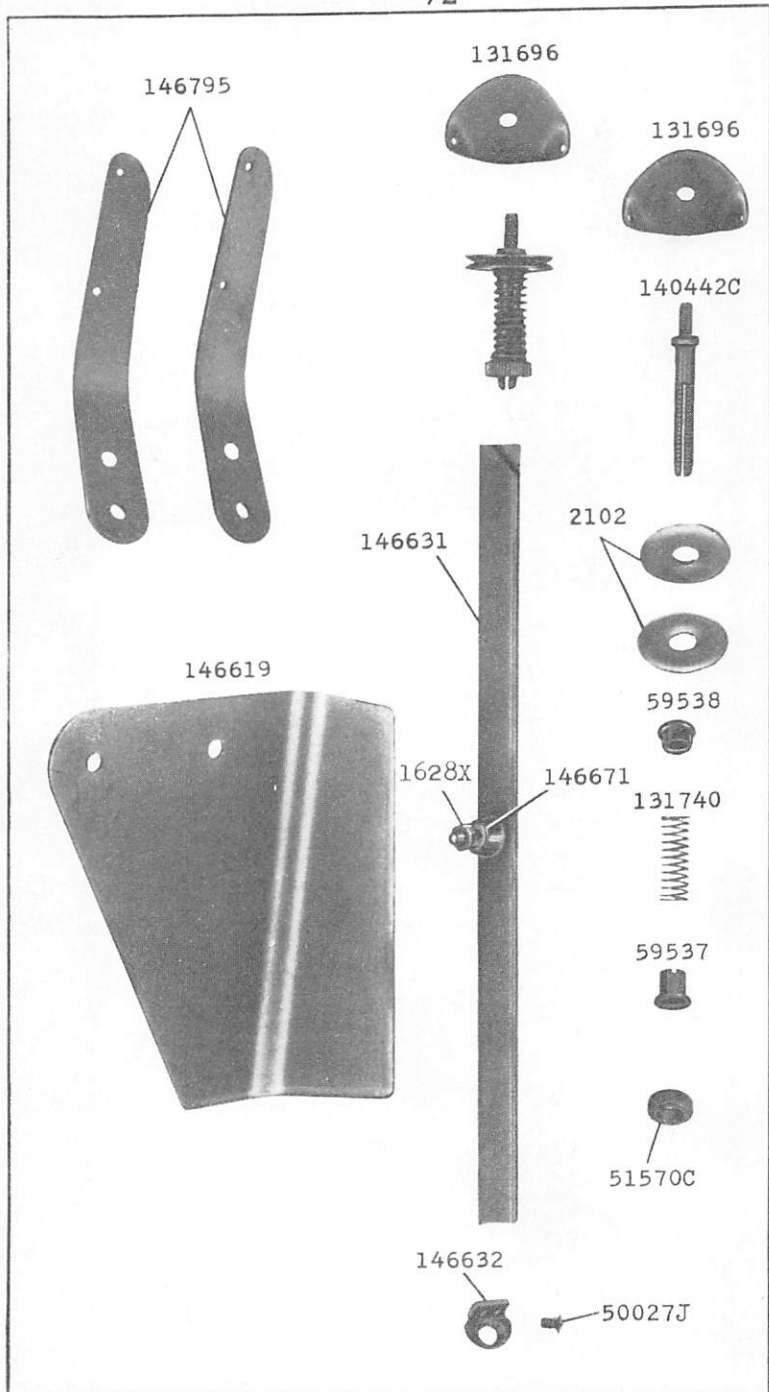
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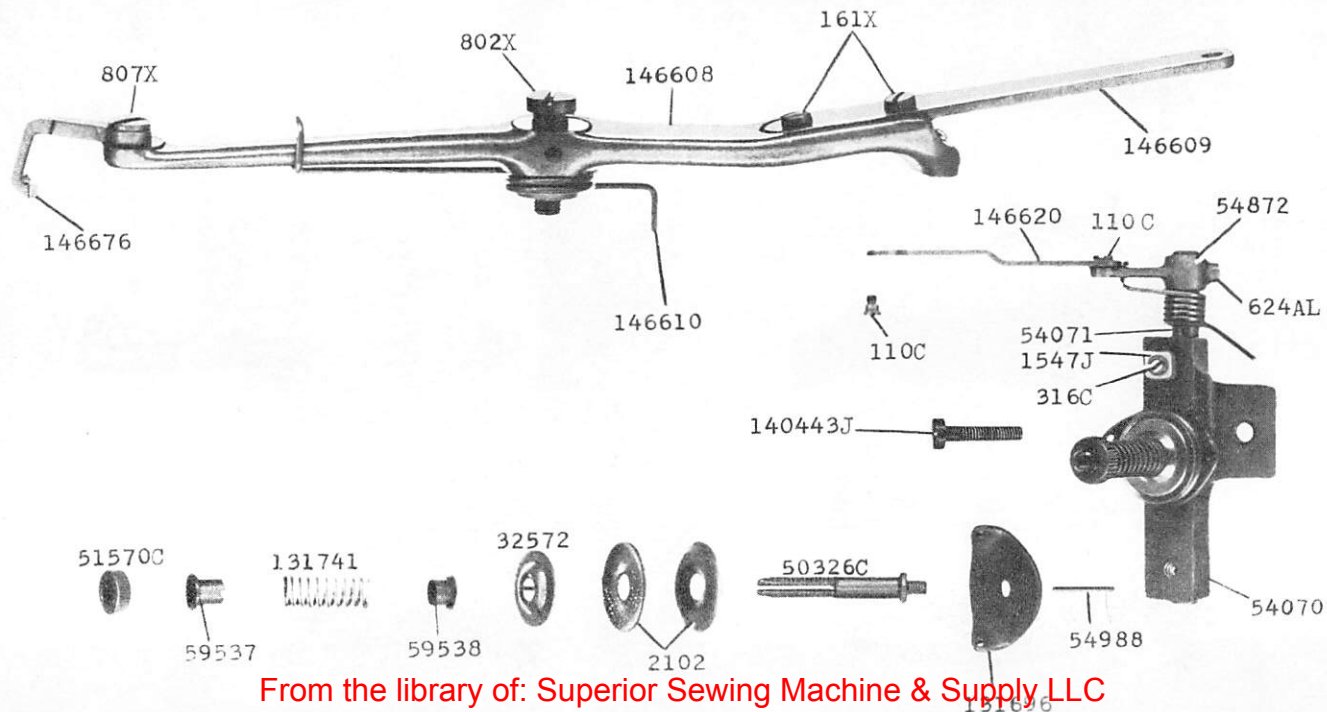


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25048-1/2

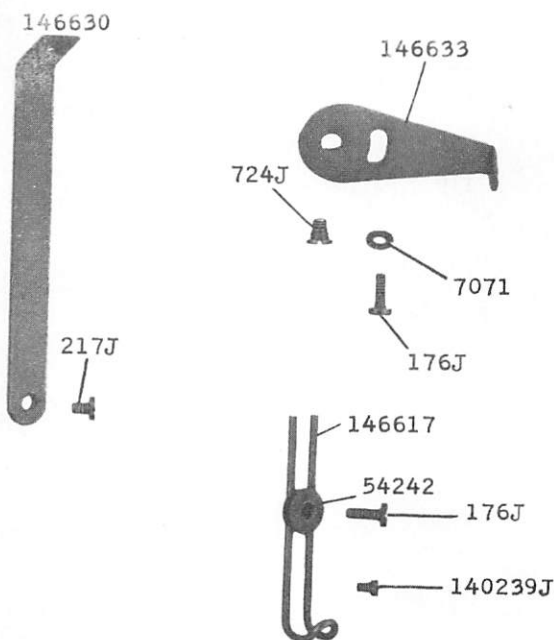
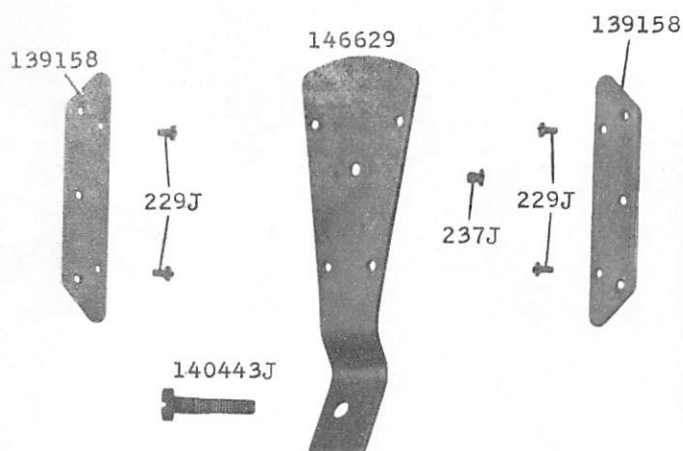




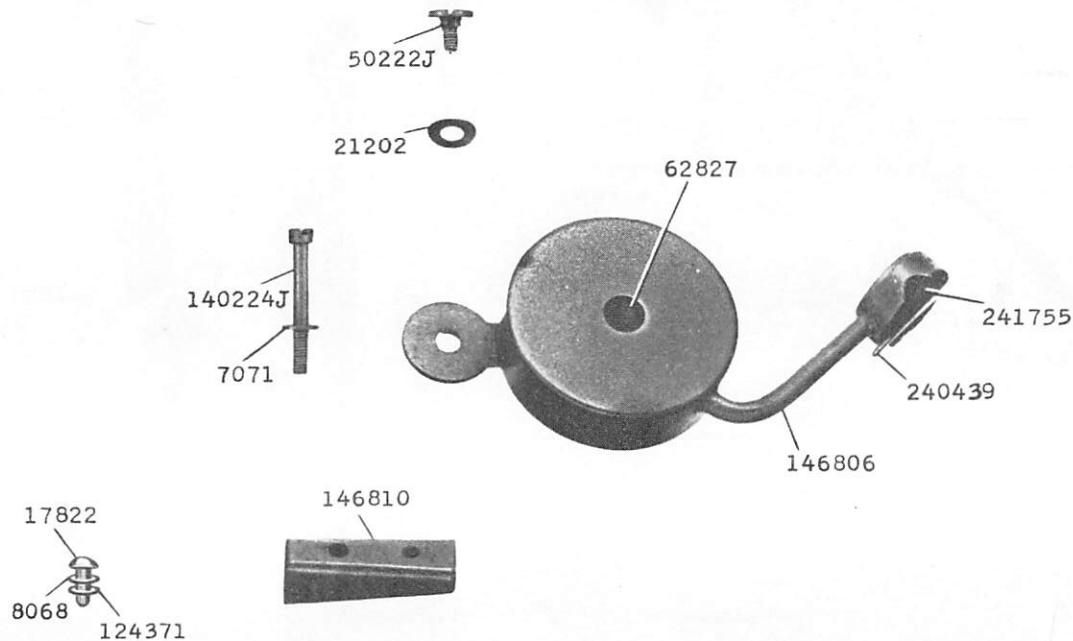
From the library of: Superior Sewing Machine & Supply LLC

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25050-1/2

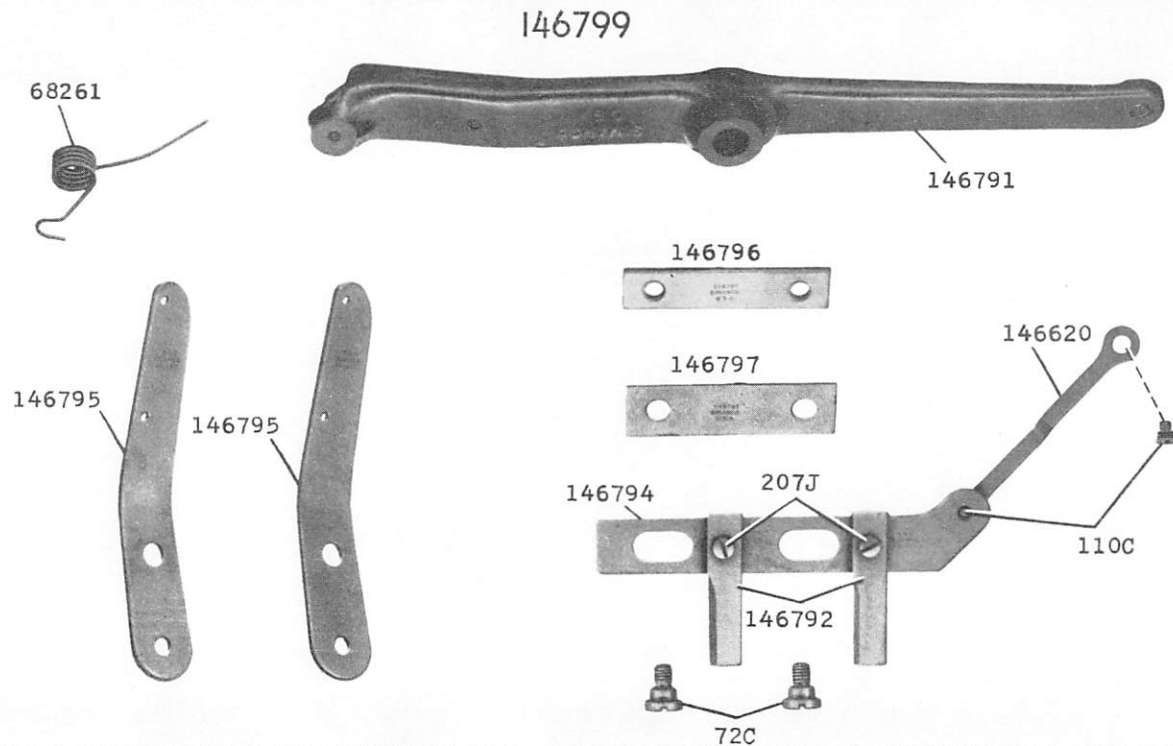


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25051-1/2

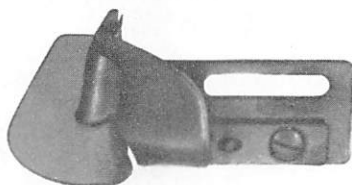
From the library of: Superior Sewing Machine & Supply LLC



From the library of: Superior Sewing Machine & Supply LLC

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160945



160946

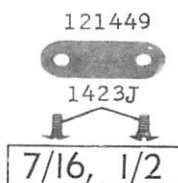
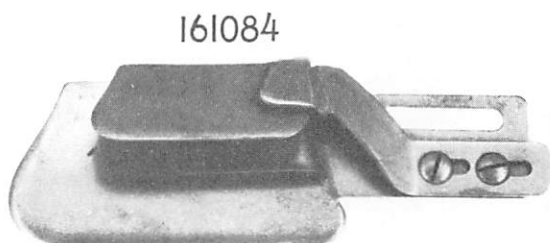
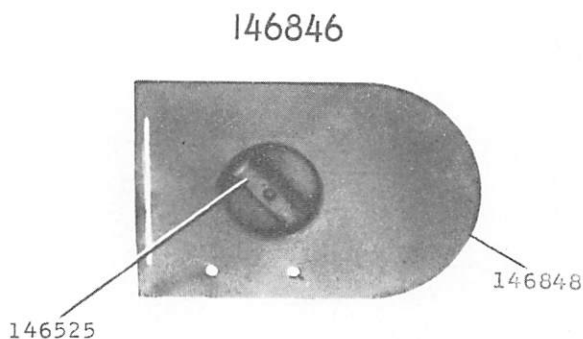
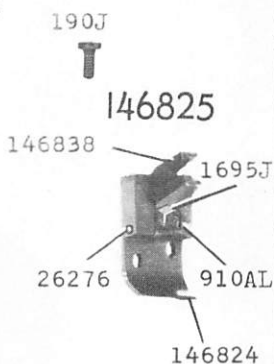
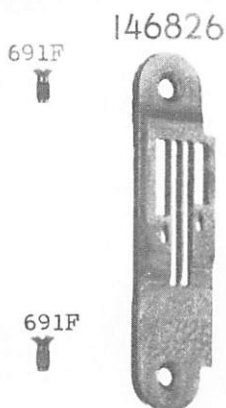
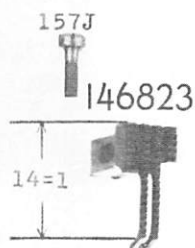


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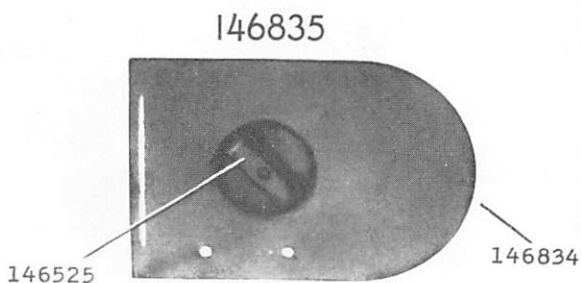
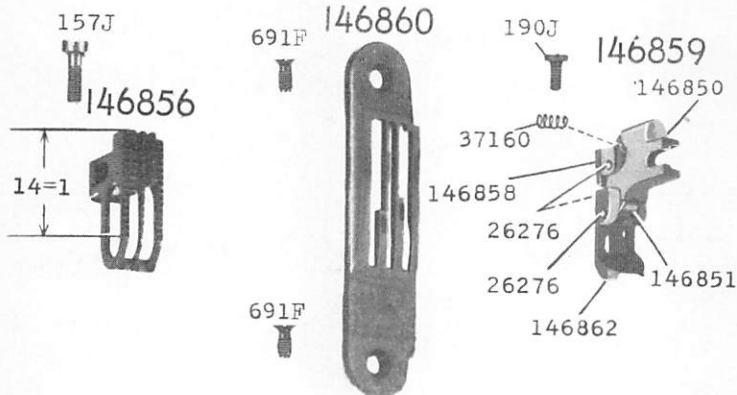


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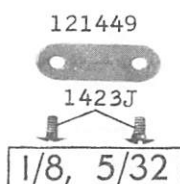
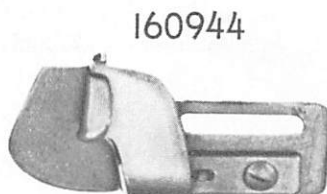
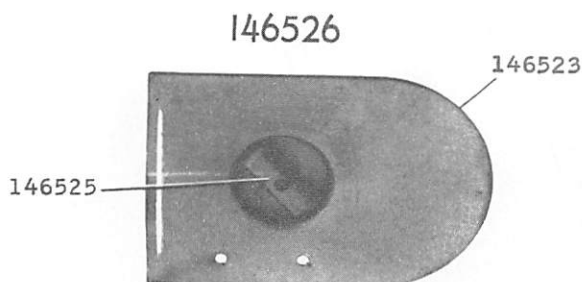
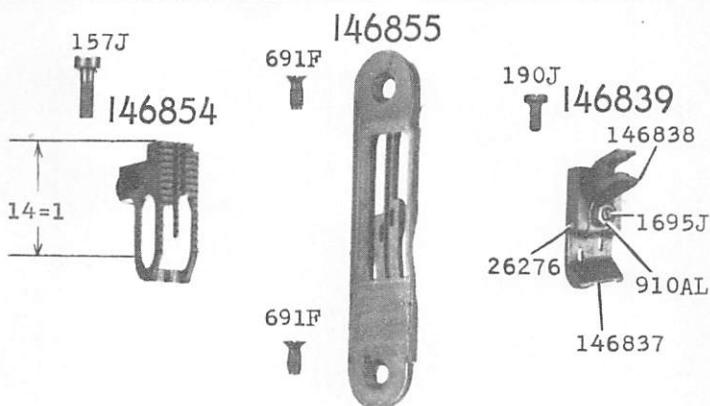


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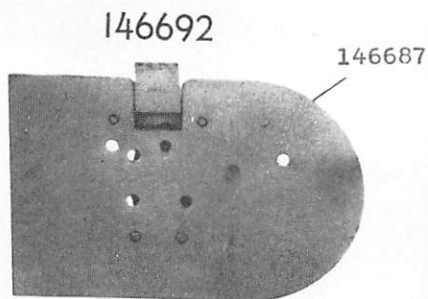
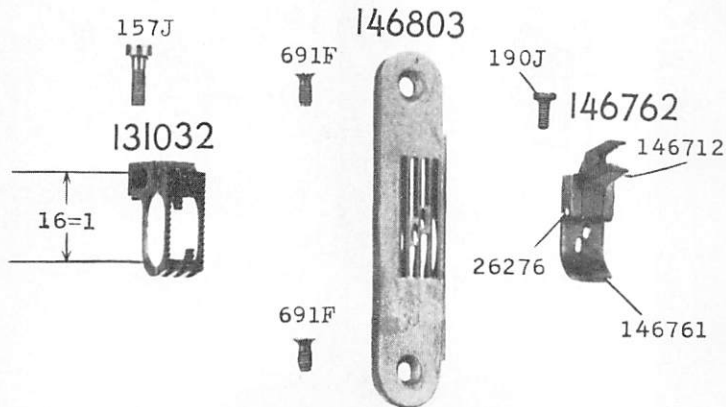


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25056-1/2

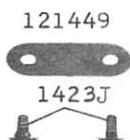
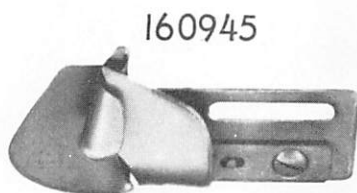
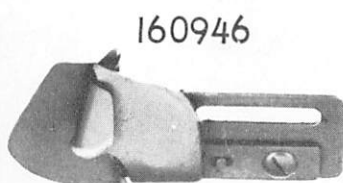
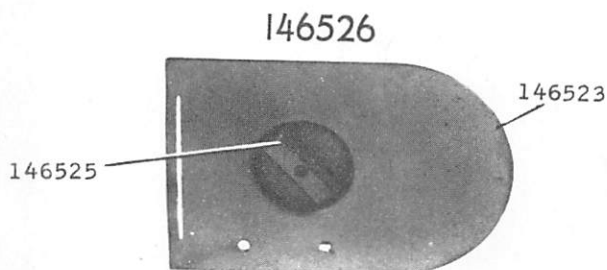
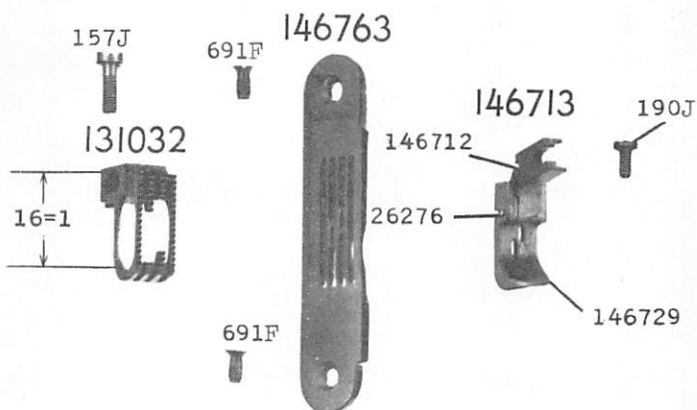


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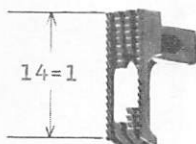
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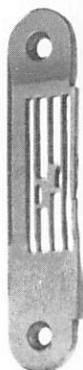
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25059-1/2

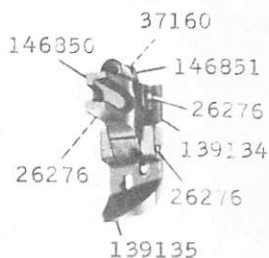
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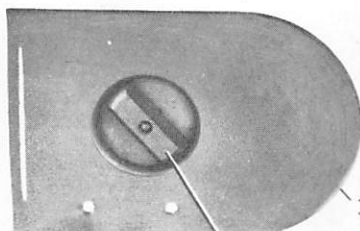
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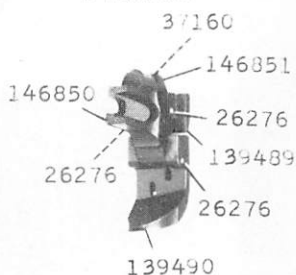
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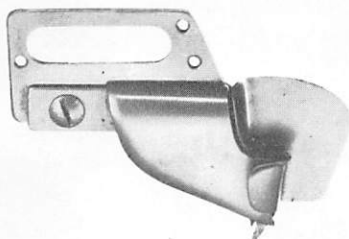


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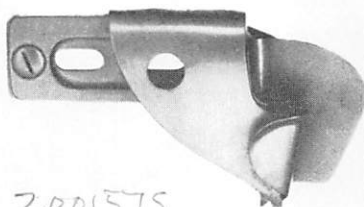


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2001575

160622



121449

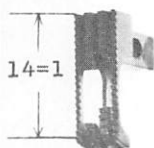


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25060-1/2

146772



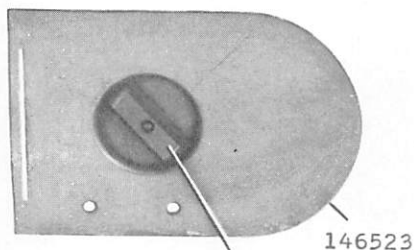
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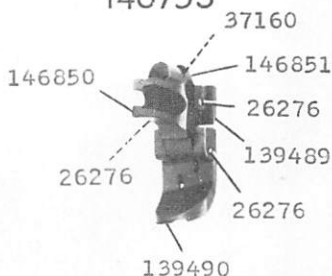
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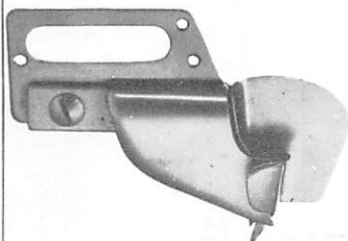


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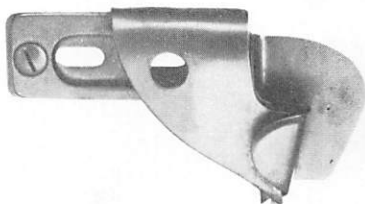


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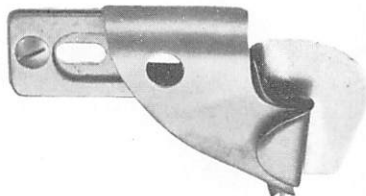
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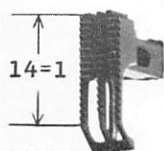


1423 J

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25061-1/2

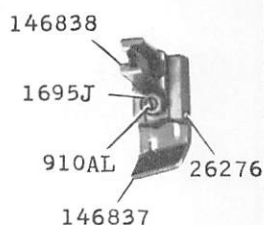
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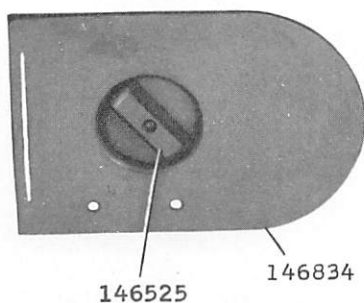
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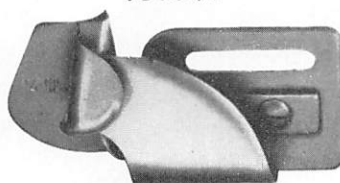
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146835



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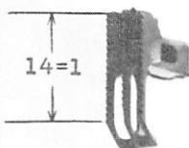
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5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8

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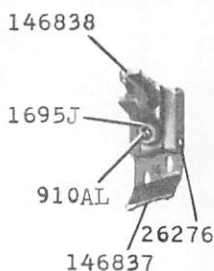
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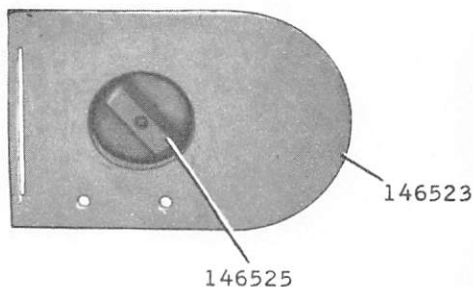
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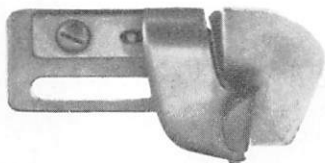
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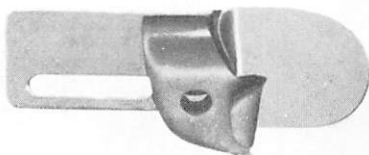
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161093



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1423J

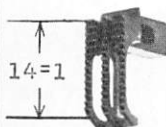


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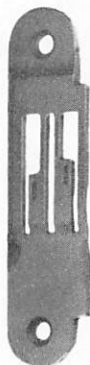
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25063-1/2

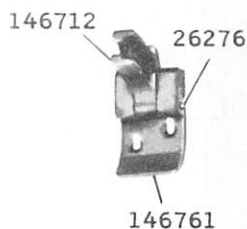
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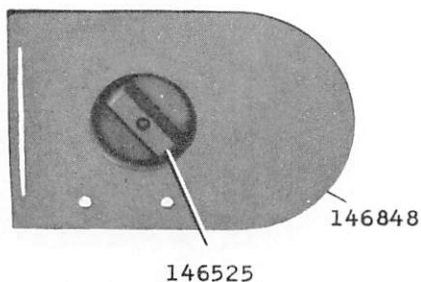
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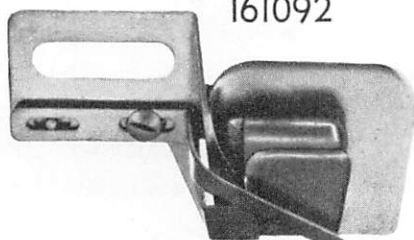
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1174J



160588



1174J

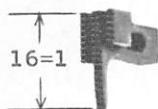


5/32, 3/16

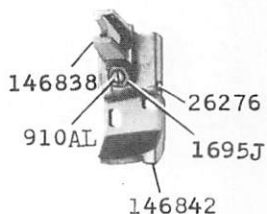
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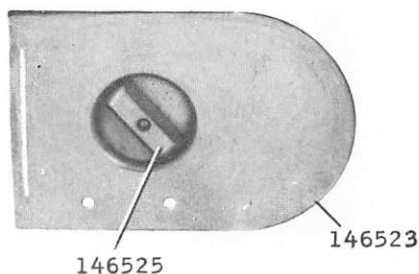
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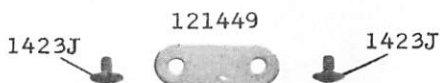
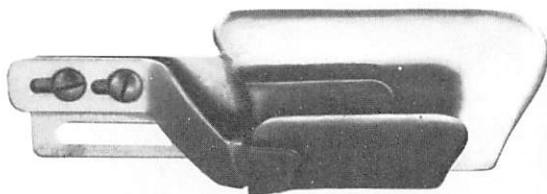
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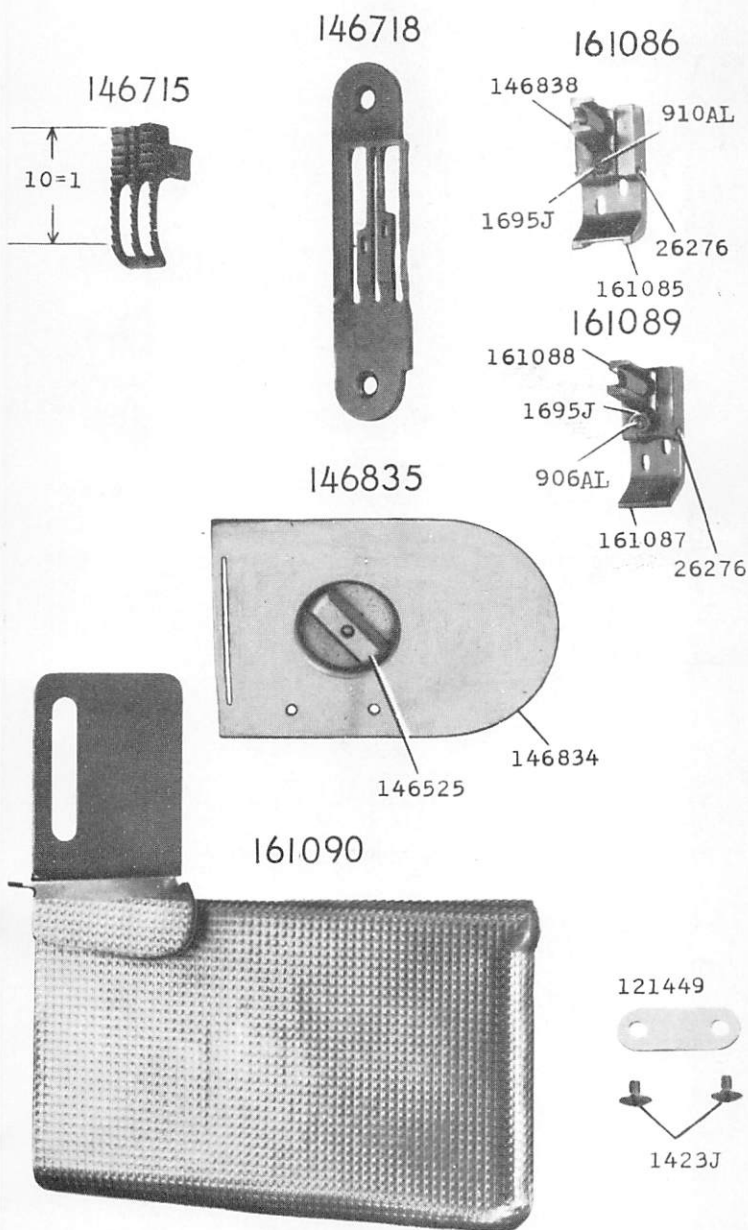


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3/8, 13/32, 7/16, 15/32, 1/2

25065-1/2

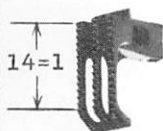


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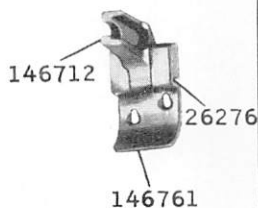
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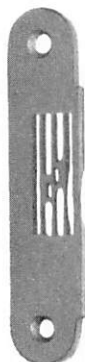
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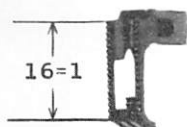
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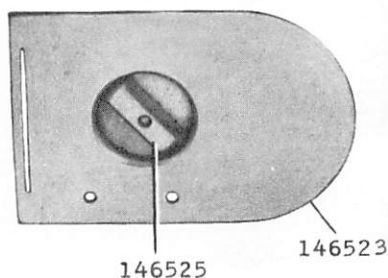
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146802



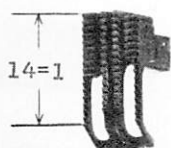
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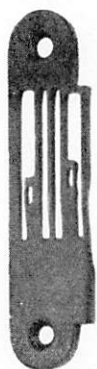
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25067-1/2

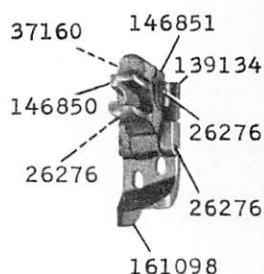
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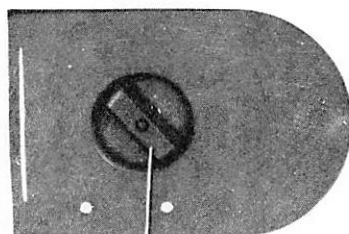
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161099



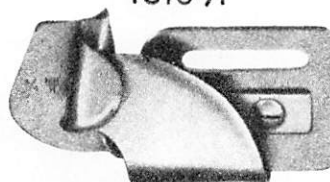
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146849

161091



121449

1423J

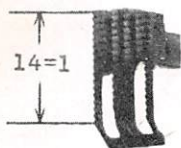


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13/32, 7/16, 15/32, 1/2

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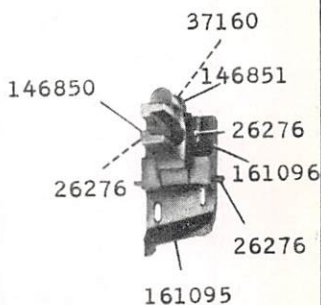
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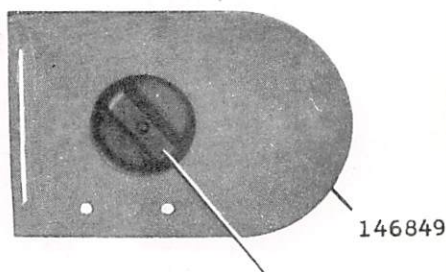
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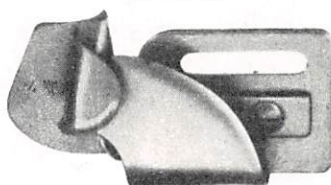
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161091



1423J



121449



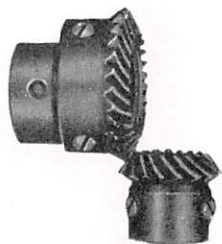
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146775



146616



